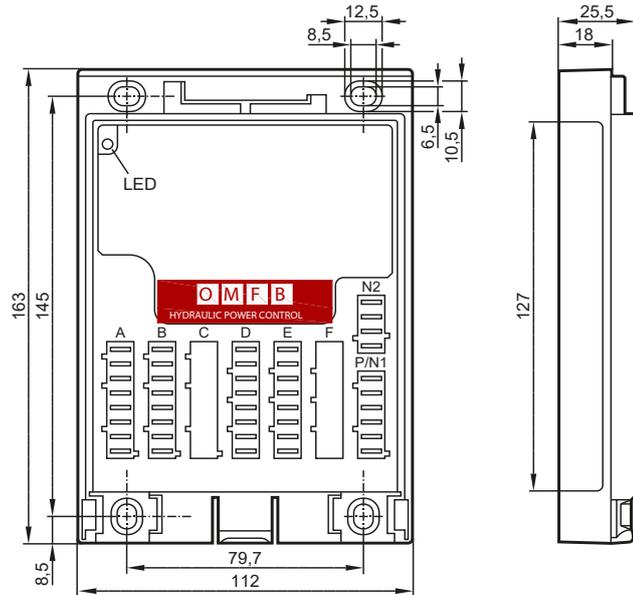


Mobile controller

- 8 inputs
- 8 outputs
- 2 CAN interfaces
- Programming to IEC 61131-3
- 8...32 V DC



Technical data	Modular control system Usable as CANopen master or intelligent I/O module
Mechanical data	
Housing	plastic housing (black)
Dimensions (H x W x D) without cover with EC0401 cover with EC0402 cover and BasicDisplay CR0451	163 x 112 x 25.5 mm 163 x 112 x 68 mm 163 x 112 x 73.4 mm
Installation	fixing by means of 4 M4 screws to DIN 912 or DIN 7984 and 4 tubular rivets to DIN 7340 (tubular rivets are supplied)
Connection	AMP blade male terminals 6.3 mm, to be clipped into place and thus vibrationresistant, protected against reverse polarity contacts AMP timer, CuZn pre-tin-plated core cross-section 0.5...2.5 mm ²
Inputs Outputs Operating voltage, CAN bus	2 x 8-pole 2 x 8-pole 1 x 6-pole, 1 x 4-pole
Protection	IP 20 (with cover and cable seal IP 54)
Operating/storage temperature	-40...85° C / -40...85° C
Weight	0.30 kg
Electrical data	
Operating voltage	8...32 V DC
Current consumption	45 mA (at 24 V DC)
Overvoltage Undervoltage detection Undervoltage shutdown	36 V for t ≤ 10 s if U _B ≤ 7.8 V if U _B ≤ 7.0 V
Processor	Freescale PowerPC, 50 MHz
Memory (total)	592 Kbytes RAM / 1536 Kbytes Flash / 1 Kbyte FRAM
Memory allocation	see BasicController ^{plus} system manual www.ifm.com → Data sheet search → e.g. CR0411 → Additional data
Device monitoring	Undervoltage monitoring Watchdog function Checksum test for program and system Excess temperature monitoring

Technical data																								
CAN interfaces 1/2 Baud rate Communication profile	CAN interface 2.0 A/B, ISO 11898 20 Kbits/s...1 Mbit/s (default CAN1: 250 Kbits/s, CAN2: 250 Kbits/s) CANopen, CiA DS 301 version 4, CiA DS 401 version 1.4 or SAE J 1939 or free protocol																							
Software/programming Programming system	CODESYS version 2.3 (IEC 61131-3)																							
Inputs Configurations	8 (configurable)																							
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Abbreviations	<p>A Analogue BH Binary high side BL Binary low side FRQ Frequency/pulse inputs H H-bridge function PWM Pulse width modulation PWM-I Pulse width modulation, current-controlled R Resistor input VBBS Supply sensors/module VBB1 supply OUT 0...3 VBB2 supply OUT 4...7</p>																							

Technical data

Input characteristics

Analogue inputs (A, B_L/B_H, FRQ)
Connection A: 02, 03, 06, 07
IN0...IN3 can be configured
as...

● Voltage inputs	
Input voltage	0...10 V or 0...32 V
Resolution	12 bits
Accuracy	± 1% FS
Input resistance	65.6 kΩ (0...10 V), 50.7 kΩ (0...32 V)
Input frequency	≤ 500 Hz
● current inputs, with diagnostic capability	
Input current	0...20 mA
Resolution	12 bits
Accuracy	± 1% FS
Input resistance	400 Ω
Input frequency	≤ 500 Hz
At a current of > 23 mA the input is switched to the voltage input!	
● Voltage inputs, 0...32 V, ratiometric	
Function	$(U_{IN} \div U_B) \times 1000 \text{ ‰}$
Value range	0...1000 ‰
Input resistance	50.7 kΩ
● Binary voltage inputs for positive sensor signals	
Switch-on level	> 0.7 U _B
Switch-off level	< 0.3 U _B
Input resistance	3.2 kΩ
Input frequency	50 Hz
Diagnosis wire break	> 0.95 U _B
Diagnosis short circuit	< 1 V
● Binary voltage inputs for negative sensor signals	
Switch-on level	> 0.7 U _B
Switch-off level	< 0.3 U _B
Input resistance	3.2 kΩ
Input frequency	50 Hz
● Frequency inputs	
Input resistance	3.2 kΩ
Input frequency	≤ 30 kHz
Switch-on level	> 0.35...0.48 U _B
Switch-off level	< 0.29 U _B

Digital/resistor inputs (B_L, R)
Connection B: 02, 03, 06, 07
IN4...IN7
can be configured as...

● Binary voltage inputs for positive sensor signals	
Switch-on level	> 0.7 U _B
Switch-off level	< 0.3 U _B
Input resistance	3.2 kΩ
Input frequency	50 Hz
Diagnosis wire break	> 0.95 U _B
Diagnosis short circuit	< 1 V
● Resistor input	
Measuring current	< 2.0 mA
Input frequency	50 Hz
Measuring range	0.016...30 kΩ
Accuracy	± 2 % FS: 16 Ω...3 kΩ
	± 5 % FS: 3...15 kΩ
	± 10 % FS: 15...30 kΩ
Diagnosis	> 31 kΩ
Diagnosis short circuit	to VBB

Technical data

Output characteristics

Digital outputs
(B_H, PWM, PWM-I)
Connection D: 01, 03, 05, 07
OUT0...OUT3

<ul style="list-style-type: none"> • Semiconductor outputs, positive-switching (high side) Short-circuit proof and overload protected Diagnosis via current feedback (wire break / overload) Diagnosis via voltage feedback, pullup resistance can be deactivated (wire break/ short circuit) 	
Switching voltage	5.5...32 V DC
Switching current	≤ 2.5 A
Load resistance	≥ 4.8 Ω (at 12 V DC) ≥ 9.6 Ω (at 24 V DC)
<ul style="list-style-type: none"> • PWM outputs 	
Output frequency	20...250 Hz
Pulse/pause ratio	1...1000 ‰
Switching current	≤ 2.5 A
<ul style="list-style-type: none"> • Current-controlled output 	
Output frequency	20...250 Hz
Control range	0.02...2.5 A
Setting resolution	1 mA
Control resolution	2 mA
Max. ambient temperature in PWM mode: ≤ 70 °C	
Max. switch-on current	≤ 24 A

Digital outputs
(B_{H/L}, PWM, PWM-I, H)
Connection E: 01, 03, 05, 07
OUT4...OUT7

<ul style="list-style-type: none"> • Semiconductor outputs, positive-switching (high side), negative switching (low side), short-circuit and overload protection Diagnosis via current feedback (wire break / overload) Diagnosis via voltage feedback, pullup resistance can be deactivated (wire break/ short circuit) 	
Switching voltage	5.5...32 V DC
Switching current	≤ 4 A
Max. clamp energy	< 3 J (at 25°C)
Load resistance	≥ 3 Ω (at 12 V DC) ≥ 6 Ω (at 24 V DC)
<ul style="list-style-type: none"> • PWM outputs 	
Output frequency	20...250 Hz
Pulse/pause ratio	1...1000 ‰
Switching current	≤ 4 A
<ul style="list-style-type: none"> • current-controlled output 	
Output frequency	20...250 Hz
Control range	0.02...4 A
Setting resolution	1 mA
Control resolution	2 mA
Max. ambient temperature in PWM mode: ≤ 70 °C	
Max. switch-on current	≤ 24 A (high side) ≤ 16 A (low side)

Free wheel diodes

Free wheel diodes for the deactivation of inductive loads are integrated

Overload protection
(valid for all outputs)

≤ 5 minutes (at 100% overload)

Short-circuit strength
(valid for all inputs and outputs)

≤ 5 minutes (contacts +VBB/GND)

Total current per output supply
VBB₁ or VBB₂

≤ 8 A

Technical data	
Total summation current of the output supply VBB ₁ and VBB ₂ (continuous current load)	≤ 12 A
Test standards and regulations	
CE marking	EN 61000-6-2 Electromagnetic compatibility (EMC) Noise immunity
	EN 61000-6-4 Electromagnetic compatibility (EMC) Emission standard
E1 marking	UN/ECE-R10 Emission standard Immunity with 100 V/m
Electrical tests	ISO 7637-2 Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state B Pulse 5, severity level: III; function state C (data valid for the 24 V system) Pulse 4, severity level: III; function state C (data valid for the 12 V system)
Climatic tests	EN 60068-2-30 Damp heat, cyclic Upper temperature 55°C, number of cycles: 6
	EN 60068-2-78 Damp heat, steady state Test temperature 40°C / 93% RH, Test duration: 21 days
	EN 60068-2-52 Salt spray test Severity level 3 (vehicle) Only with installed EC0401 or EC0402 cover
Mechanical tests	ISO 16750-3 Test VII; Vibration, random Mounting location: vehicle body
	EN 60068-2-6 Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis
	ISO 16750-3 Bumps 30 g/6 ms; 24,000 shocks
Tests for railway applications	EN 50121-3-2 Electromagnetic compatibility (EMC)
	EN 50155 clause 12.2 Electronic equipment used on rolling stock

Technical data

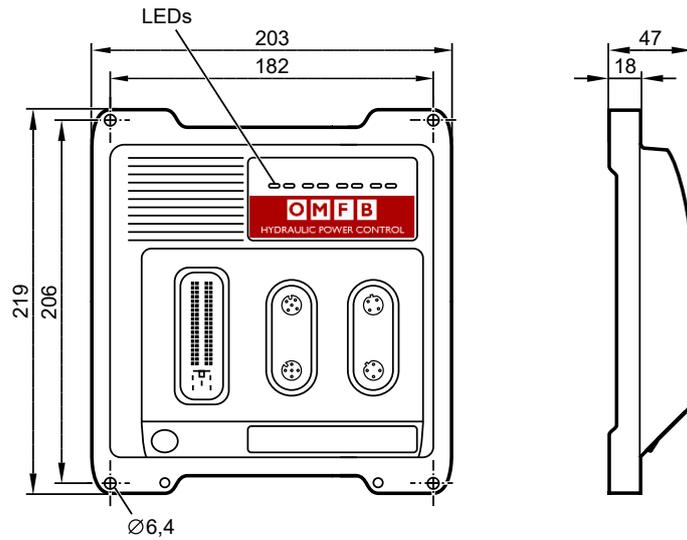
Wiring

A	B	C	D	E	F	N2	P/N1
8 poles						4 poles	6 poles
VBBs	VBBs		OUT0	OUT4		VBBs	VBBs
IN0	IN4		GND	GND		GND	VBB1
IN1	IN5		OUT1	OUT5		CAN2_H	VBB2
GND	GND		GND	GND		CAN2_L	GND
GND	GND		OUT2	OUT6			CAN1_H
IN2	IN6		GND	GND			CAN1_L
IN3	IN7		OUT3	OUT7			
VBBs	VBBs		GND	GND			

C/F = not used

- A Analogue
- Bh Binary high side
- BL Binary low side
- FRQ Frequency/pulse inputs
- H H-bridge function
- PWM Pulse width modulation
- PWM-I Pulse width modulation, current-controlled
- R Resistor input
- VBBs Supply sensor/module
- VBB1 Supply OUT 0...3
- VBB2 Supply OUT 4...7

IEC 61508:2010 SIL 2
IEC 62061:2005 + A1:2012 +
A2:2015 SIL CL 2
if used as safety controller
Suited for requirements up to:
PL d (ISO 13849-1:2015)
AgPL d(ISO 25119:2018,
DIN EN 16590:2014)
32-bit CPU TriCore processor
37 inputs/outputs
4 CAN interfaces
Ethernet interface
CODESYS 3.5
8...32 V DC



Technical data	Controller as a black-box system for the implementation of a central or decentralised system design
Mechanical data	
Housing	closed, screened metal housing with screw fixing
Dimensions (H x W x D)	219 x 203 x 47 mm
Installation	fixing with 4 M6 screws
Connection	1 connector 81 poles, locked, mechanical reverse polarity protection type Tyco / AMP AMP junior timer contacts, crimp connection 0.5/0.75/2.5 mm ² 2 M12 connectors, 4 poles, D-coded 2 M12 connectors, 5 poles, A-coded shield connection Ø 4 mm for self-tapping Screw
Weight	1.4 kg
Housing/storage temperature	-40...85 °C / -40...85 °C
Max. perm. relative humidity	90 % (not condensing)
Height above sea level	max. 3000 m
Degree of soiling	2
Protection rating	IP 65 / IP 67 (for inserted connectors with individually sealed cores and inserted M12 connectors/sealing caps)
Electrical data	
Input/output channels, total	37 (20 inputs / 17 outputs)
Inputs	configurable, with diagnostic capability 8 x A (0...10/32 V, 0...20 mA, ratiometric) / B _L 8 x FRQ _{L/H} (≤ 30 kHz) / B _{L/H} 4 x R (0.016...30 kOhm) / B _L

Technical data	
Outputs	configurable, with diagnostic capability 4 x PWM _{H/L} / PWM _I / B _{H/L} (20...2000 Hz, 4.0 A, H-bridge) 6 x PWM _H / PWM _I / B _H (20...2000 Hz, 2.5 A) 6 x PWM _H / B _H 2.5 A 1 x A (0...10 V)
Sensor supply	1 x 0/5/10 V, max. 2 W configurable
Operating voltage	8...32 V DC
Overvoltage	36 V for t ≤ 10 s
Reverse polarity protection	yes, in case of supply via the on-board system (battery)
Power consumption VBB ₃₀	8 W
CAN interfaces 0...3	CAN interface 2.0 A/B, ISO 11898
Baud rate	20 kbit/s...1 Mbit/s (default 250 kbit/s)
Communication profile	CANopen, CiA DS 301 V4.2, CiA DS 401 V1.4 / SAE J 1939 / free protocol CANopen Safety for safe data transmission
Serial interface	RS-232
Baud rate	9.6...115.2 kbit/s (default 115.2 kbit/s)
Topology	point-to-point (max. 2 participants); master-slave connection
Ethernet interface	1 interface with integrated switch and 2 ports
Transmission rate	10/100 Mbit/s
Protocols	TCP/IP, UDP/IP, Modbus UDP
Processor	32-bit TriCore CPU Infineon AURIX™
Device monitoring	overvoltage and undervoltage monitoring watchdog function (extended safety monitoring according to IEC 62061 and ISO 13849) check sum test for program and system excess temperature monitoring
Process monitoring concept	second switch-off way per output group via semiconductor switch
Physical memory	flash: 9 MBytes RAM: 2.7 MBytes non-volatile memory: 10 kBytes
Memory allocation	Memory can be allocated for safe and non-safe applications see programming manual www.ifm.com
Software/programming	
Programming system	CODESYS version 3.5 with SIL 2 extension (IEC 61131-3)
Light indicators	
Status LED	2 x two-colour LED (R/G) for SYS0 and SYS1
Ethernet LED	2 x LED (G) for ETH0 and ETH1
Application LED	4 x three-colour LED (R/G/B) for APP0, APP1, APP2 and APP3, programmable

Technical data																																																																							
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Technical data		
Test standards and regulations		
CE mark	EN IEC 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems
	EN 61000-6-2	Electromagnetic compatibility (EMC) Immunity
	EN 61000-6-4	Electromagnetic compatibility (EMC) Emission
	EN 61010	Safety requirements for electrical equipment for measurement, control and laboratory use
E1 mark	UN/ECE-R10	Noise emission Noise immunity with 100 V/m
Electrical tests	ISO 7637-2	Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state A (data valid for the 24 V system) Pulse 4, severity level: III; function state A (data valid for the 12 V system)
Climatic tests	EN 60068-2-30	Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6
	EN 60068-2-78	Damp heat, steady state Test temperature 40 °C / 93 % RH Test duration: 21 days
	EN 60068-2-52	Salt spray test Severity level 3 (vehicle)
Mechanical tests	ISO 16750-3	Test VII; vibration, random Mounting location: vehicle body
	EN 60068-2-6	Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis
	ISO 16750-3	Bump 30 g/6 ms; 24,000 shocks
Safety-related tests	IEC 61508 parts 1-7	Functional safety of electrical/electronic/programmable electronic safety-related systems
	EN 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems
Chemical resistance	ISO 16750-5	AA, BA, BD, CC, DB, DC, DD, only one chemical permitted at a time

ST A / input characteristics

ST A:
IN0100...0103
IN0600...0603
Multifunction inputs analogue / digital (IN MULTIFUNCTION-A)

Resolution	12 bits
Input frequency	< 330 Hz
Measuring ranges	0...10 V, 0...32 V, 0...20 mA, ratiometric, binary low side
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Current input 0 ... 20 mA (A)

Input resistance	298 Ω
Range diagnostics min./max.	0 mA / 20 mA (default)
Accuracy	± 1.5 % FS

Voltage input 0...10 V (A)

Input resistance	67.6 kΩ
Range diagnostics min./max.	0 V / 10 V (default)
Accuracy	± 1 % FS

Voltage input 0...32 V (A)

Input resistance	51.0 kΩ
Range diagnostics min./max.	0 V / 32 V (default)
Accuracy	± 1 % FS

Voltage input ratiometric (A)

Input resistance	51.0 kΩ
Range diagnostics min./max.	0 % / 1000 % (default)
Accuracy	± 1 % FS

Digital input (B_L) (default)

Input resistance	9.5 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)
Accuracy	± 1 % FS

ST A:
IN0000...0003
IN0500...0503
Digital inputs, frequency measurement (IN FREQUENCY-B)

Resolution	12 bits
------------	---------

Frequency input (FRQ_{L/H})

Input resistance	10 kΩ
Input frequency	≤ 30 kHz
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy	± 10 μs

ST A / input characteristics																			
Digital input (B _{L/H}) (default: B _L)	<table border="1"> <tr><td>Input resistance</td><td>10 kΩ</td></tr> <tr><td>Input frequency</td><td>< 330 Hz</td></tr> <tr><td>Switch-on level</td><td>> 0.7 VBB₃₀</td></tr> <tr><td>Switch-off level</td><td>< 0.3 VBB₃₀</td></tr> <tr><td>Accuracy B_L / B_H</td><td>± 1 % FS / ± 3 % FS</td></tr> <tr><td>Range diagnostics</td><td>configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break</td></tr> <tr><td>Range diagnostics min./max.</td><td>1 V / 0.95 VBB₃₀ (default)</td></tr> </table>	Input resistance	10 kΩ	Input frequency	< 330 Hz	Switch-on level	> 0.7 VBB ₃₀	Switch-off level	< 0.3 VBB ₃₀	Accuracy B _L / B _H	± 1 % FS / ± 3 % FS	Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break	Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)				
Input resistance	10 kΩ																		
Input frequency	< 330 Hz																		
Switch-on level	> 0.7 VBB ₃₀																		
Switch-off level	< 0.3 VBB ₃₀																		
Accuracy B _L / B _H	± 1 % FS / ± 3 % FS																		
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break																		
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)																		
ST A: IN0400...0401 IN0900...0901 Digital/ resistor inputs (IN RESISTOR-B) Digital input (B _L) (default)	<table border="1"> <tr><td>Resolution</td><td>12 bits</td></tr> <tr><td>Input frequency</td><td>< 330 Hz</td></tr> <tr><td>Range diagnostics</td><td>configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break</td></tr> </table>	Resolution	12 bits	Input frequency	< 330 Hz	Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break												
Resolution	12 bits																		
Input frequency	< 330 Hz																		
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break																		
Resistor input (R)	<table border="1"> <tr><td>Input resistance</td><td>3.2 kΩ</td></tr> <tr><td>Switch-on level</td><td>> 0.7 VBB₃₀</td></tr> <tr><td>Switch-off level</td><td>< 0.3 VBB₃₀</td></tr> <tr><td>Accuracy B_L</td><td>± 1 % FS</td></tr> <tr><td>Range diagnostics min./max.</td><td>1 V / 0.95 VBB₃₀ (default)</td></tr> </table> <table border="1"> <tr><td>Measuring current</td><td>< 2.0 mA</td></tr> <tr><td>Measuring range</td><td>0.016...30 kΩ</td></tr> <tr><td>Accuracy</td><td>± 2 % FS: 0.016...3 kΩ ± 5 % FS: 3...15 kΩ ± 10 % FS: 15...30 kΩ</td></tr> <tr><td>Range diagnostics min./max.</td><td>0 Ω / 31 kΩ (default)</td></tr> </table>	Input resistance	3.2 kΩ	Switch-on level	> 0.7 VBB ₃₀	Switch-off level	< 0.3 VBB ₃₀	Accuracy B _L	± 1 % FS	Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)	Measuring current	< 2.0 mA	Measuring range	0.016...30 kΩ	Accuracy	± 2 % FS: 0.016...3 kΩ ± 5 % FS: 3...15 kΩ ± 10 % FS: 15...30 kΩ	Range diagnostics min./max.	0 Ω / 31 kΩ (default)
Input resistance	3.2 kΩ																		
Switch-on level	> 0.7 VBB ₃₀																		
Switch-off level	< 0.3 VBB ₃₀																		
Accuracy B _L	± 1 % FS																		
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)																		
Measuring current	< 2.0 mA																		
Measuring range	0.016...30 kΩ																		
Accuracy	± 2 % FS: 0.016...3 kΩ ± 5 % FS: 3...15 kΩ ± 10 % FS: 15...30 kΩ																		
Range diagnostics min./max.	0 Ω / 31 kΩ (default)																		
RESET-COM	<table border="1"> <tr><td>Switch-on level</td><td>> 0,7 VBB₃₀</td></tr> <tr><td>Switch-off level</td><td>< 0,3 VBB₃₀</td></tr> <tr><td>Accuracy</td><td>± 5 % FS</td></tr> </table>	Switch-on level	> 0,7 VBB ₃₀	Switch-off level	< 0,3 VBB ₃₀	Accuracy	± 5 % FS												
Switch-on level	> 0,7 VBB ₃₀																		
Switch-off level	< 0,3 VBB ₃₀																		
Accuracy	± 5 % FS																		
Abbreviations	<p style="text-align: center;">Observe the notes on the configuration of the inputs/outputs!</p> <p>A analogue B_H binary high side (CSO) B_L binary low side (CSI) FRQ_{L/H} frequency/pulse inputs configurable low side (CSI) / high side (CSO) PWM_H pulse width modulation high side (CSO) PWM_L pulse width modulation low side (CSI) PWM_I pulse width modulation current-controlled R resistor input VBB_{0/1} VBB_{0/1} supply output group VBB₃₀ supply controller</p>																		

ST A / output characteristics

ST A:
OUT0006...0007
OUT0106...0107
Digital / PWM outputs
4.0 A, H-bridge
(OUT PWM-40-BRIDGE-A)

Digital output (B_H)
 (default)

Digital output (B_L)

PWM output (PWM_H)

PWM output (PWM_L)

Current-controlled output
 (PWM_I)

Switching current	0.025...4 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND according to the programming manual detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Switching voltage	8...32 V DC
Range diagnostics min./max.	0 A / 4 A (default)

Functions	as H-bridge
-----------	-------------

Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 4 A (default)

Output frequency	20...500 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)

Output frequency	20...2000 Hz (per channel)
Control range	0,05...4 A
Setting resolution	1 mA
Control resolution	2 mA
Load resistance	$\geq 3 \Omega$ (at 12 V DC) $\geq 6 \Omega$ (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 4 A (default)

ST A / output characteristics

ST A:
OUT0000
OUT0002
OUT0004
OUT0100
OUT0102
OUT0104
Digital / PWM outputs 2.5 A
(OUT PWM-25-A)

Digital output (B_H)
(default)

PWM output (PWM_H)

Current-controlled output
(PWM_I)

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 2.5 A (default)
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Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...2,5 A
Setting resolution	1 mA (at 20...250 Hz)
Control resolution	2 mA
Load resistance	≥ 4.8 Ω (at 12 V DC) ≥ 9.6 Ω (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A:
OUT0001
OUT0003
OUT0005
OUT0101
OUT0103
OUT0105
Digital outputs 2.5 A
(OUT PWM-25-B)

Digital output (B_H)
(default)

PWM output (PWM_H)

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	5 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 2.5 A (default)
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Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ FS (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A / output characteristics

ST A:

OUT3000

**Sensor supply
(OUT SUPPLY-A)**

for sensors and joysticks
0 V, / 5 V, 400 mA / 10 V, 200 mA, accuracy $\pm 5\%$
minimum current 10 mA
short-circuit proof and overload protected

ST A:

OUT3001

**Analogue outputs
(OUT VOLTAGE-A)**

Current rating	< 5 mA
Output voltage	0...10 V
Accuracy	$\pm 5\%$ FS
Step response time 10...90 %	< 1.8 ms

Output groups VBB_{0/1}

Load current per output group

≤ 12 A

Internal semiconductor switches

One switch in series of 8 semiconductor outputs each
Forced controlling by means of hardware
and additional controlling by means of user
program

Switching current	0.1...12 A
Current diagnostics (excessive current)	> 12 A

Short-circuit strength to GND

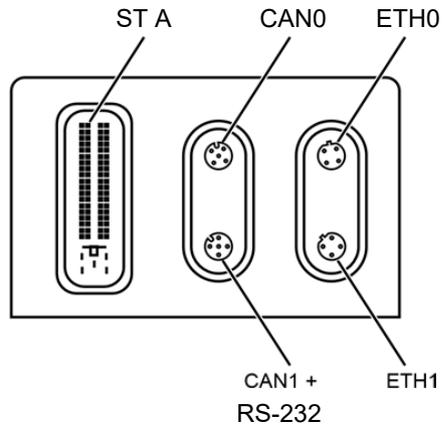
Outputs are switched off via the output driver

Abbreviations

- A analogue
- B_H binary high side (CSO)
- B_L binary low side (CSI)
- PWM_H pulse-width modulation high side (CSO)
- PWM_L pulse-width modulation low side (CSI)
- PWM_I pulse-width modulation current-controlled
- VBB_{0/1} supply output group
- VBB₃₀ supply controller

Technical data

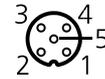
Connectors



CAN0

M12 socket, 5 poles, A-coded

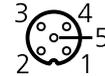
- 1: not used
- 2: not used
- 3: GND_COM
- 4: CAN0_H
- 5: CAN0_L



CAN1 + RS-232

M12 socket, 5 poles, A-coded

- 1: RS-232_TxD
- 2: RS-232_RxD
- 3: GND_COM
- 4: CAN1_H
- 5: CAN1_L



ETH0 / ETH1

M12 socket, 4 poles, D-coded

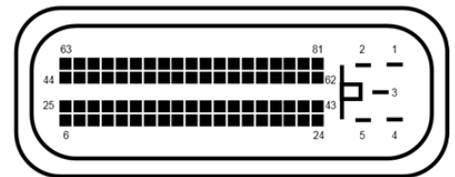
- 1: TxD+
- 2: RxD+
- 3: TxD-
- 4: RxD-



ST A

AMP, 81 poles, A-coded

- 1-81: see wiring
- ST A

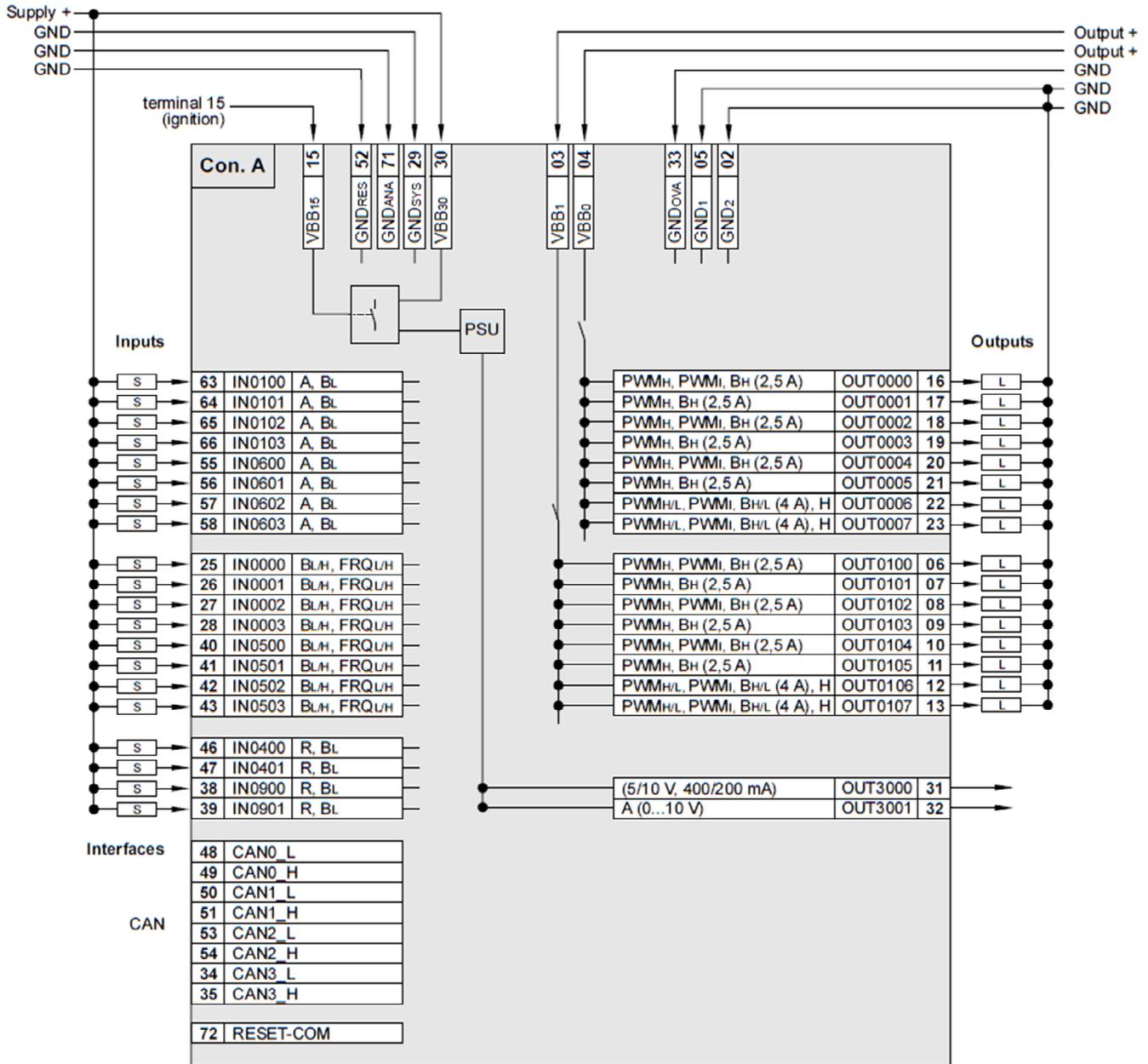


Technical data

Wiring

ST A

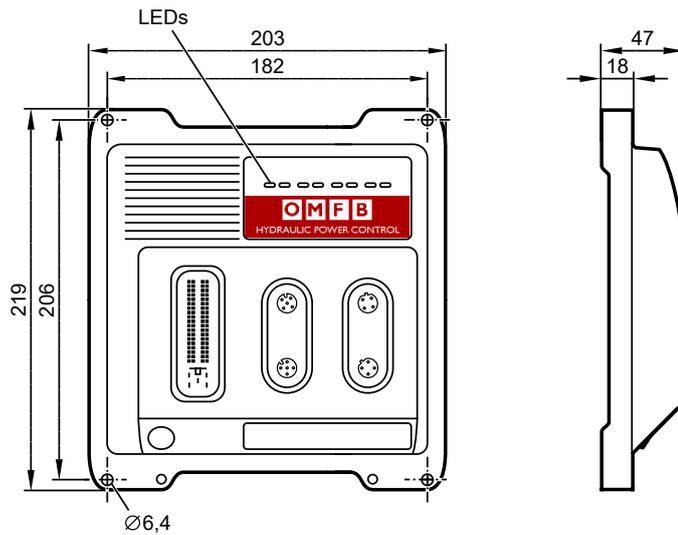
Supply



Abbreviations

- A analogue
- B_H binary high side (CSO)
- B_L binary low side (CSI)
- FRQ_{L/H} frequency/pulse inputs configurable low side (CSI) / high side (CSO)
- H H-bridge function
- PSU power supply for the system
- PWM_H pulse-width modulation high side (CSO)
- PWM_L pulse-width modulation low side (CSI)
- PWM_I pulse-width modulation current-controlled
- R resistor input
- VBB_{0/1} supply output group
- VBB₃₀ supply controller

IEC 61508:2010 SIL 2
IEC 62061:2005 + A1:2012 +
A2:2015 SIL CL 2
if used as safety controller
Suited for requirements up to:
PL d (ISO 13849-1:2015)
AgPL d (ISO 25119:2018,
DIN EN 16590:2014)
32-bit CPU TriCore processor
60 inputs/outputs
4 CAN interfaces
Ethernet interface
CODESYS 3.5
8...32 V DC



Technical data	Controller as black box system_for the implementation of a central or decentralised system design
Mechanical data	
Housing	closed, screened metal housing with screw fixing
Dimensions (H x W x D)	219 x 203 x 47 mm
Installation	fixing with 4 M6 screws
Connection	1 connector 81 poles, locked, mechanical reverse polarity protection type Tyco / AMP AMP junior timer contacts, crimp connection 0.5/0.75/2.5 mm ² 2 x M12 connectors, 4 poles, D-coded 2 x M12 connectors, 5 poles, A-coded shield connection Ø 4 mm for self-tapping screw
Weight	1.4 kg
Housing/storage temperature	-40...85 °C / -40...85 °C
Max. perm. relative humidity	90 % (not condensing)
Height above sea level	max. 3000 m
Degree of soiling	2
Protection rating	IP 65 / IP 67 (for inserted connectors with individually sealed cores and inserted M12 connectors/sealing caps)
Electrical data	
Input/output channels total	60 (32 inputs / 28 outputs)
Inputs	configurable, with diagnostic capability 16 x A (0...10/32 V, 0...20 mA, ratiometric) / B _L 8 x FRQ _{L/H} (≤ 30 kHz) / B _{L/H} 4 x R (0.016...30 kOhm) / B _L 4 x B _L (impedance ≤ 3.2 kOhm)

Technical data	
Outputs	configurable, with diagnostic capability 6 x PWM _{H/L} / PWM _I / B _{H/L} (20...2000 Hz, 4.0 A, H-bridge) 3 x PWM _H / PWM _I / B _H (20...2000 Hz, 4.0 A) 9 x PWM _H / PWM _I / B _H (20...2000 Hz, 2.5 A) 5 x PWM _H / B _H 2.5 A 1 x A (0...10 V)
Sensor supply	1 x 0/5/10 V, max. 2 W configurable
Operating voltage Overvoltage	for the number of inputs/outputs of the inputs and outputs also see the wiring diagrams 8...32 V DC 36 V for t ≤ 10 s
Reverse polarity protection	yes, in case of supply via an on-board system (battery)
Power consumption VBB ₃₀	8 W
CAN interfaces 0...3 Baud rate Communication profile	CAN interface 2.0 A/B, ISO 11898 20 kbits/s...1 Mbit/s (default 250 kbits/s) CANopen, CiA DS 301 V4.2, CiA DS 401 V 1.4 / SAE J 1939 / free protocol CANopen Safety for safe data transmission
Serial interface Baud rate Topology	RS-232 9.6...115.2 Kbits/s (default 115.2 Kbits/s) point-to-point (max. 2 participants); master-slave connection
Ethernet interface Transmission rate Protocols	1 interface with integrated switch and 2 ports 10/100 Mbits/s TCP/IP, UDP/IP, Modbus UDP
Processor	32-bit TriCore CPU Infineon AURIX™
Device monitoring	overvoltage and undervoltage monitoring watchdog function (extended safety monitoring according to IEC 62061 and ISO 13849) check sum test for program and system excess temperature monitoring
Process monitoring concept	second switch-off way per output group via semiconductor switch
Physical memory	flash: 9 MBytes RAM: 2.7 MBytes non-volatile memory: 10 KBytes
Memory allocation	Memory can be allocated for safe and non-safe applications see programming manual www.ifm.com
Software/programming	
Programming system	CODESYS version 3.5 with SIL 2 extension (IEC 61131-3)
Light indicators	
Status LED	2 x two-colour LED (R/G) for SYS0 and SYS1
Ethernet LED	2 x LED (G) for ETH0 and ETH1
Application LED	4 x three-colour LED (R/G/B) for APP0, APP1, APP2 and APP3, programmable

Technical data

Operating states of the system

LED SYS0		LED SYS1		System state
Colour	Status			
–	off	-	off	no operating voltage
green	5 Hz	-	off	no operating system loaded
red	on	-	off	hardware error (fatal error+)
red	on	red	on	system error (fatal error)
green / yellow	2 Hz	green / yellow	2 Hz	update

Operating states PLC/application

LED	Colour	Status	Description	
SYS0	green	on	Standard PLC	no application
		2 Hz		run
	red	10Hz		error application (serious error)
	yellow	2 Hz		debug run
on		debug stop		
SYS1	green	on	Safety PLC	no application
		2 Hz		run
	red	10Hz		error application (serious error)
	yellow	2 Hz		debug run
on		debug stop		
ETH0	green	flashing	data transmission Ethernet	
		on	Ethernet connection ok, no data transfer	
ETH1	green	flashing	data transmission Ethernet	
		on	Ethernet connection ok, no data transfer	
APP0	red	on	status display of the application, freely programmable	
...				
APP3	green	on	status display of the application, freely programmable	
	blue	on	status display of the application, freely programmable	

Safety-related characteristics

Safety Integrity Level Claim Limit	SIL CL	2
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Component	PFH _D [1/h]
Input, external, single channel	< 4.0 x 10 ⁻⁹
Input, external, dual channel	< 5.0 x 10 ⁻¹⁰
Logic	< 1.0 x 10 ⁻⁷
Output, external, single channel	< 2.0 x 10 ⁻⁸
Output, external, dual channel	< 1.0 x 10 ⁻⁹

Lifetime: 20 years

Other characteristic values: see SISTEMA library at ifm.com for download

Technical data		
Test standards and regulations		
CE mark	EN IEC 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems
	EN 61000-6-2	Electromagnetic compatibility (EMC)
	EN 61000-6-4	Electromagnetic compatibility (EMC) Emission
	EN 61010	Safety requirements for electrical equipment for measurement, control and laboratory use
E1 mark	UN/ECE-R10	Noise emission Noise immunity with 100 V/m
Electrical tests	ISO 7637-2	Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state A (data valid for the 24 V system) Pulse 4, severity level: III; function state A (data valid for the 12 V system)
Climatic tests	EN 60068-2-30	Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6
	EN 60068-2-78	Damp heat, steady state Test temperature 40°C / 93% RH, test duration: 21 days
	EN 60068-2-52	Salt spray test Severity level 3 (vehicle)
Mechanical tests	ISO 16750-3	Test VII; vibration, random Mounting location: vehicle body
	EN 60068-2-6	Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis
	ISO 16750-3	Bump 30 g/6 ms; 24,000 shocks
Safety-related tests	IEC 61508	parts 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems
	EN 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems
Chemical resistance	ISO 16750-5	AA, BA, BD, CC, DB, DC, DD, Only one chemical permitted at a time

ST A / input characteristics

ST A: IN0100...0103 IN0200...0203 IN0600...0603 IN0700...0703 Multifunction inputs analogue / digital (IN MULTIFUNCTION-A)	Resolution	12 bits
	Input frequency	< 330 Hz
	Measuring ranges	0...10 V, 0...32 V, 0...20 mA, ratiometric, binary low side
	Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break
Current input 0 ... 20 mA (A)	Input resistance	298 Ω
	Range diagnostics min./max.	0 mA / 20 mA (default)
	Accuracy	± 1.5 % FS
Voltage input 0...10 V (A)	Input resistance	67.6 kΩ
	Range diagnostics min./max.	0 V / 10 V (default)
	Accuracy	± 1% FS
Voltage input 0...32 V (A)	Input resistance	51.0 kΩ
	Range diagnostics min./max.	0 V / 32 V (default)
	Accuracy	± 1% FS
Voltage input ratiometric (A)	Input resistance	51.0 kΩ
	Range diagnostics min./max.	0 ‰ / 1000 ‰ (default)
	Accuracy	± 1% FS
Digital input (B _L) (default)	Input resistance	9.5 kΩ
	Switch-on level	> 0.7 VBB ₃₀
	Switch-off level	< 0.3 VBB ₃₀
	Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)
	Accuracy	± 1% FS
ST A: IN0000...0003 IN0500...0503 Digital inputs, frequency measurement (IN FREQUENCY-B) Frequency input (FRQ_{L/H})	Resolution	12 bits
	Input resistance	10 kΩ
	Input frequency	≤ 30 kHz
	Switch-on level	> 0.7 VBB ₃₀
	Switch-off level	< 0.3 VBB ₃₀
	Accuracy	± 10 μs

ST A / input characteristics

<p>Digital input (B_{L/H}) (default: B_L)</p>	<table border="1"> <tr><td>Input resistance</td><td>10 kΩ</td></tr> <tr><td>Input frequency</td><td>< 330 Hz</td></tr> <tr><td>Switch-on level</td><td>> 0.7 VBB₃₀</td></tr> <tr><td>Switch-off level</td><td>< 0.3 VBB₃₀</td></tr> <tr><td>Accuracy B_L / B_H</td><td>± 1 % FS / ± 3 % FS</td></tr> <tr><td>Range diagnostics</td><td>configurable minimum and maximum values</td></tr> <tr><td>Range diagnostics min./max.</td><td>1 V / 0.95 VBB₃₀ (default)</td></tr> </table>	Input resistance	10 kΩ	Input frequency	< 330 Hz	Switch-on level	> 0.7 VBB ₃₀	Switch-off level	< 0.3 VBB ₃₀	Accuracy B _L / B _H	± 1 % FS / ± 3 % FS	Range diagnostics	configurable minimum and maximum values	Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)
Input resistance	10 kΩ														
Input frequency	< 330 Hz														
Switch-on level	> 0.7 VBB ₃₀														
Switch-off level	< 0.3 VBB ₃₀														
Accuracy B _L / B _H	± 1 % FS / ± 3 % FS														
Range diagnostics	configurable minimum and maximum values														
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)														
<p>ST A: IN0400...0401 IN0900...0901 Digital/ resistor inputs (IN RESISTOR-B)</p>	<table border="1"> <tr><td>Resolution</td><td>12 bits</td></tr> <tr><td>Input frequency</td><td>< 330 Hz</td></tr> <tr><td>Range diagnostics</td><td>configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break</td></tr> </table>	Resolution	12 bits	Input frequency	< 330 Hz	Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break								
Resolution	12 bits														
Input frequency	< 330 Hz														
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break														
<p>Digital input (B_L) (default)</p>	<table border="1"> <tr><td>Input resistance</td><td>3.2 kΩ</td></tr> <tr><td>Switch-on level</td><td>> 0.7 VBB₃₀</td></tr> <tr><td>Switch-off level</td><td>< 0.3 VBB₃₀</td></tr> <tr><td>Accuracy B_L</td><td>± 1% FS</td></tr> <tr><td>Range diagnostics min./max.</td><td>1 V / 0.95 VBB₃₀ (default)</td></tr> </table>	Input resistance	3.2 kΩ	Switch-on level	> 0.7 VBB ₃₀	Switch-off level	< 0.3 VBB ₃₀	Accuracy B _L	± 1% FS	Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)				
Input resistance	3.2 kΩ														
Switch-on level	> 0.7 VBB ₃₀														
Switch-off level	< 0.3 VBB ₃₀														
Accuracy B _L	± 1% FS														
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)														
<p>Resistor input (R)</p>	<table border="1"> <tr><td>Measuring current</td><td>< 2.0 mA</td></tr> <tr><td>Measuring range</td><td>0.016...30 kΩ</td></tr> <tr><td>Accuracy</td><td>± 2% FS: 0.016...3 kΩ</td></tr> <tr><td>Range diagnostics min./max.</td><td>0 Ω / 31 kΩ (default)</td></tr> </table>	Measuring current	< 2.0 mA	Measuring range	0.016...30 kΩ	Accuracy	± 2% FS: 0.016...3 kΩ	Range diagnostics min./max.	0 Ω / 31 kΩ (default)						
Measuring current	< 2.0 mA														
Measuring range	0.016...30 kΩ														
Accuracy	± 2% FS: 0.016...3 kΩ														
Range diagnostics min./max.	0 Ω / 31 kΩ (default)														
<p>ST A: IN0300... 0301 IN0800... 0801 Digital inputs 2-wire sensor (IN DIGITAL-B)</p>	<table border="1"> <tr><td>Resolution</td><td>12 bits</td></tr> <tr><td>Input frequency</td><td>< 330 Hz</td></tr> <tr><td>Impedance</td><td>≤ 3.2 kΩ</td></tr> <tr><td>Range diagnostics</td><td>configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break</td></tr> </table>	Resolution	12 bits	Input frequency	< 330 Hz	Impedance	≤ 3.2 kΩ	Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break						
Resolution	12 bits														
Input frequency	< 330 Hz														
Impedance	≤ 3.2 kΩ														
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break														
<p>Digital input (B_L)</p>	<table border="1"> <tr><td>Input resistance</td><td>3.2 kΩ</td></tr> <tr><td>Switch-on level</td><td>> 0.7 VBB₃₀</td></tr> <tr><td>Switch-off level</td><td>< 0.3 VBB₃₀</td></tr> <tr><td>Accuracy B_L</td><td>± 1% FS</td></tr> <tr><td>Range diagnostics min./max.</td><td>1 V / 0.95 VBB₃₀ (default)</td></tr> </table>	Input resistance	3.2 kΩ	Switch-on level	> 0.7 VBB ₃₀	Switch-off level	< 0.3 VBB ₃₀	Accuracy B _L	± 1% FS	Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)				
Input resistance	3.2 kΩ														
Switch-on level	> 0.7 VBB ₃₀														
Switch-off level	< 0.3 VBB ₃₀														
Accuracy B _L	± 1% FS														
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)														

ST A / input characteristics**RESET-COM**

Switch-on level	> 0,7 VBB ₃₀
Switch-off level	< 0,3 VBB ₃₀
Accuracy	± 5 % FS

Observe the notes on the configuration of the inputs/outputs.

Abbreviations

A	analogue
B _H	binary high side (CSO)
B _L	binary low side (CSI)
FRQ _{L/H}	frequency/pulse inputs configurable low side (CSI) / high side (CSO)
PWM _H	pulse width modulation high side (CSO)
PWM _L	pulse width modulation low side (CSI)
PWM _I	pulse width modulation current-controlled
R	resistor input
VBB _{0...2}	supply output group
VBB ₃₀	supply controller

ST A / output characteristics

ST A: OUT0006...0007 OUT0106...0107 OUT0206...0207 Digital / PWM outputs 4.0 A, H-bridge (OUT PWM-40-BRIDGE-A)	Switching current	0.025...4 A
	Protective circuit for inductive loads	Integrated
	Accuracy current feedback	1% FS
	Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
	Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND according to programming manual detection TRUE: $\geq 3V$ detection FALSE: $\leq 1V$
Digital output (B _H) (default)	Switching voltage	8...32 V DC
	Range diagnostics min./max.	0 A / 4 A (default)
Digital output (B _L)	Functions	as H-bridge
PWM output (PWM _H)	Output frequency	20...2000 Hz (per channel)
	Pulse/pause ratio	1...1000 ‰ (adjustable via)
	Resolution	1 ‰ (at 20...250 Hz)
	Range diagnostics min./max.	0 A / 4 A (default)
PWM output (PWM _L)	Output frequency	20...500 Hz (per channel)
	Pulse/pause ratio	1...1000 ‰ (adjustable via)
	Resolution	1 ‰ (at 20...250 Hz)
Current-controlled output (PWM _I)	Output frequency	20...2000 Hz (per channel)
	Control range	0.05...4 A
	Setting resolution	1 mA
	Control resolution	2 mA
	Load resistance	$\geq 3 \Omega$ (at 12 V DC) $\geq 6 \Omega$ (at 24 V DC)
	Accuracy	± 1.5 % FS (for inductive)
	Range diagnostics min./max.	0 A / 4 A (default)

ST A / output characteristics

ST A:
OUT0008
OUT0108
OUT0208
Digital / PWM outputs 4.0 A
(OUT PWM-40-A)

Digital output (B_H)
(default)

PWM output (PWM_H)

Current-controlled output (PWM_I)

Switching voltage	8...32 V DC
Switching current	0.025...4 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 %
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 4 A (default)
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Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 4 A (default)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...4 A
Setting resolution	1 mA
Control resolution	2 mA
Load resistance	$\geq 3 \Omega$ (at 12 V DC) $\geq 6 \Omega$ (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 4 A (default)

ST A:
OUT0000
OUT0002
OUT0004
OUT0100
OUT0102
OUT0104
OUT0200
OUT0202
OUT0204
Digital / PWM outputs 2.5 A
(OUT PWM-25-A)

Digital output (B_H)
(default)

PWM output (PWM_H)

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1% FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 2.5 A (default)
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Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A / output characteristics

 Current-controlled output (PWM_I)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...2.5 A
Setting resolution	1 mA (at 20...250 Hz)
Control resolution	2 mA
Load resistance	≥ 4.8 Ω / (at 12 V DC) ≥ 9.6 Ω / (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A:
OUT0001
OUT0003
OUT0005
OUT0101
OUT0103
OUT0105
OUT0201
OUT0203
OUT0205
Digital outputs 2.5 A
(OUT PWM-25-B)

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	5 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

 Digital output (B_H)
 (default)

Range diagnostics min./max.	0 A / 2.5 A (default)
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 PWM output (PWM_H)

Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ FS (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A:
OUT3000
Sensor supply
(OUT SUPPLY-A)

for sensors and joysticks
 0 V, / 5 V, 400 mA / 10 V, 200 mA, accuracy ± 5 %
 minimum current 10 mA
 short-circuit proof and overload protected

ST A:
OUT3001
Analogue outputs
(OUT VOLTAGE-A)

Current rating	< 5 mA
Output voltage	0...10 V
Accuracy	± 5 % FS
Step response time 10...90	< 1.8 ms

ST A / output characteristics

Output groups VBB_{0...2}

Load current per output group
 Internal semiconductor switches

≤ 12 A

One switch in series of 9 semiconductor outputs each.
 Forced controlling by means of hardware and
 additional controlling by means of user program.

Switching current	0.1...12 A
Current diagnostics (excessive current)	> 12 A

Short-circuit strength to GND

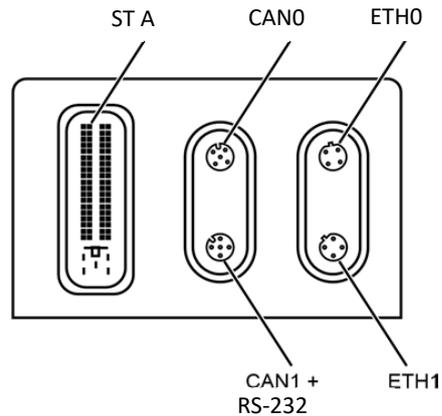
Outputs are switched off via the output driver

Abbreviations

- A analogue
- B_H binary high side (CSO)
- B_L binary low side (CSI)
- PWM_H pulse-width modulation high side (CSO)
- PWM_L pulse-width modulation low side (CSI)
- PWM_I pulse-width modulation current-controlled
- VBB_{0...2} supply output group
- VBB₃₀ supply controller

Technical data

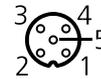
Connectors



CAN0

M12 socket, 5 poles, A-coded

- 1: not used
- 2: not used
- 3: GND_COM
- 4: CAN0_H
- 5: CAN0_L



CAN1 + RS-232

M12 socket, 5 poles, A-coded

- 1: RS-232_TxD
- 2: RS-232_RxD
- 3: GND_COM
- 4: CAN1_H
- 5: CAN1_L



ETH0 / ETH1

M12 socket, 4 poles, D-coded

- 1: TxD+
- 2: RxD+
- 3: TxD-
- 4: RxD-



ST A

AMP, 81-pole, A-coded

- 1-81: see wiring ST A

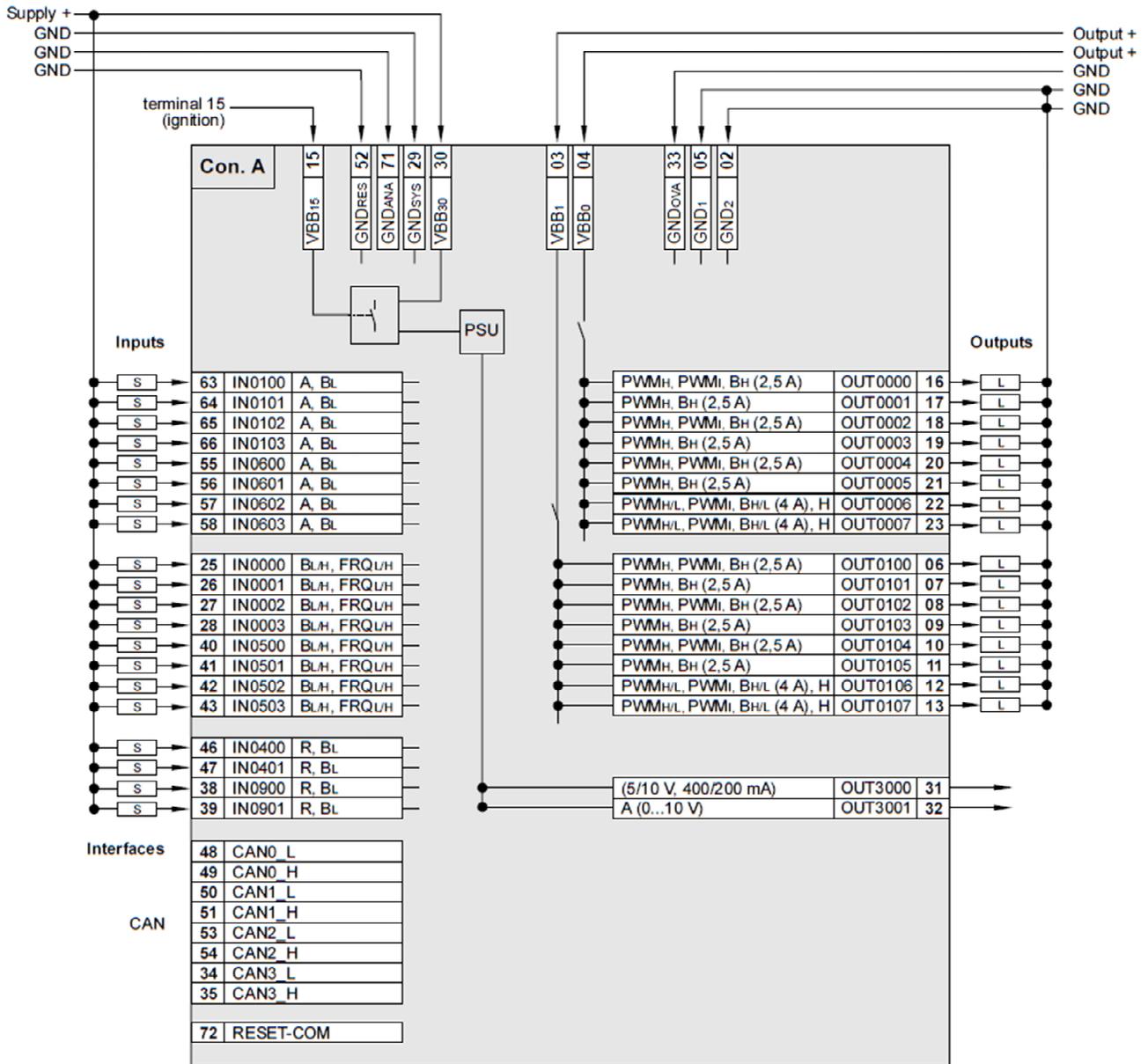


Technical data

Wiring

ST A

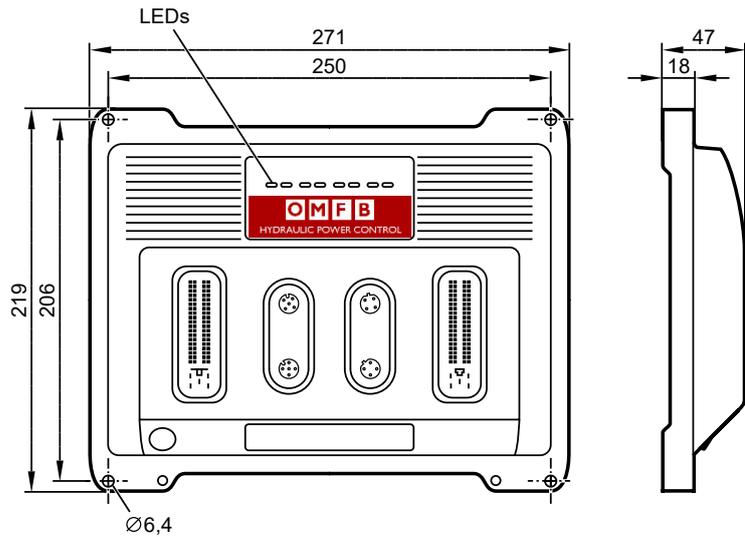
Supply



Abbreviations

- A analogue
- BH binary high side (CSO)
- BL binary low side (CSI)
- FRQL/H frequency/pulse inputs configurable low side (CSI) / high side (CSO)
- H H-bridge function
- PSU power supply for the system
- PWMH pulse-width modulation high side (CSO)
- PWML pulse-width modulation low side (CSI)
- PWMI pulse-width modulation current-controlled
- R resistor input
- VBB0...2 supply output group
- VBB30 supply controller

IEC 61508:2010 SIL 2
IEC 62061:2005 + A1:2012 +
A2:2015 SIL CL 2
if used as safety controller
Suited for requirements up to:
PL d (ISO 13849-1:2015)
AgPL d(ISO 25119:2018,
DIN EN 16590:2014)
32-bit CPU TriCore processor
98 inputs/outputs
4 CAN interfaces
Ethernet interface
CODESYS 3.5
8...32 V DC



Technical data	Controller as a black-box system for the implementation of a central or decentralised system design
Mechanical data	
Housing	closed, screened metal housing with screw fixing
Dimensions (H x W x D)	219 x 271 x 47 mm
Installation	fixing with 4 M6 screws
Connection	2 x connector 81 poles, locked, mechanical reverse polarity and reversal protection type Tyco / AMP contacts AMP-Junior-Timer, crimp connection 0.5/0.75/2.5 mm ² 2 x M12 connector 4 poles, D-coded 2 x M12 connector 5 poles, A-coded shield connection Ø 4 mm for self-tapping screw
Weight	1.6 kg
Housing/storage temperature	-40...85 °C / -40...85 °C
Max. perm. relative humidity	90 % (not condensing)
Height above sea level	max. 3000 m
Polution degree	2
Protection rating	IP 65 / IP 67 (for inserted connectors with individually sealed cores and inserted M12 connectors/sealing caps)
Electrical data	
Input/output channels, total	98 (60 inputs / 38 outputs)
Inputs	configurable, with diagnostic capability 24 x A (0...10/32 V, 0...20 mA, ratiometric) / B _L 16 x FRQ _{L/H} (≤ 30 kHz) / B _{L/H} 4 x R (0.016...30 kOhm) / B _L 8 x B _L (impedance ≤ 10 kOhm) 8 x B _L (impedance ≤ 3.2 kOhm)

Technical data	
Outputs	configurable, with diagnostic capability 8 x PWM _{H/L} / PWM _I / B _{H/L} (20...2000 Hz, 4.0 A, H-bridge) 4 x PWM _H / PWM _I / B _H (20...2000 Hz, 4.0 A) 12 x PWM _H / PWM _I / B _H (20...2000 Hz, 2.5 A) 12 x PWM _H / B _H 2.5 A 2 x A (0...10 V)
Sensor supply	1 x 0/5/10 V, max. 2 W configurable
Operating voltage	8...32 V DC
Overvoltage	36 V for t ≤ 10 s
Reverse polarity protection	yes, in case of supply via the on-board system (battery)
Power consumption VBB ₃₀	8 W
CAN interfaces 0...3	CAN interface 2.0 A/B, ISO 11898
Baud rate	20 kbit/s...1 Mbit/s (default 250 kbit/s)
Communication profile	CANopen, CiA DS 301 V4.2, CiA DS 401 V1.4 / SAE J 1939 / free protocol CANopen Safety for safe data transmission
Serial interface	RS-232
Baud rate	9.6...115.2 kbit/s (default 115.2 kbit/s)
Topology	point-to-point (max. 2 participants); master-slave connection
Ethernet interface	1 interface with integrated switch and 2 ports
Transmission rate	10/100 Mbit/s
Protocols	TCP/IP, UDP/IP, Modbus UDP
Processor	32-bit TriCore CPU Infineon AURIX™
Device monitoring	overvoltage and undervoltage monitoring watchdog function (extended safety monitoring to IEC 62061 and ISO13849) checksum test for program and system excess temperature monitoring
Process monitoring concept	second switch-off way per output group via semiconductor switch
Physical memory	flash: 9 Mbytes RAM: 2.7 Mbytes non-volatile memory: 10 kBytes
Memory allocation	Memory can be allocated for safe and non-safe applications see programming manual
Software/programming	
Programming system	CODESYS version 3.5 with SIL 2 extension (IEC 61131-3)
Light indicators	
Status LED	2 x two-colour LED (R/G) for SYS0 and SYS1
Ethernet LED	2 x LED (G) for ETH0 and ETH1
Application LED	4 x three-colour LED (R/G/B) for APP0, APP1, APP2 and APP3, programmable

Technical data

Operating states system

LED SYS0		LED SYS1		System state
Colour	State	Colour	State	
–	off	–	off	no operating voltage
green	5 Hz	–	off	no operating system loaded
red	on	–	off	hardware error (fatal error+)
red	on	red	on	system error (fatal error)
green/ yellow	2 Hz	green/ yellow	2 Hz	update

Operating states PLC/application

LED	Colour	Status	Description		
SYS0	green	on	Standard PLC	no application	
		2 Hz		run	
	red	10Hz		error application (serious error)	
	yellow	2 Hz		debug run	
on		debug stop			
SYS1	green	on		Safety PLC	no application
		2 Hz			run
	red	10Hz			error application (serious error)
	yellow	2 Hz	debug run		
on		debug stop			
ETH0	green	flashing	data transmission Ethernet		
		on	Ethernet connection ok, no data transfer		
ETH1	green	flashing	data transmission Ethernet		
		on	Ethernet connection ok, no data transfer		
APP0	red	on	status display of the application, freely		
...	green	on	status display of the application, freely		
APP3	blue	on	status display of the application, freely		

Safety-related characteristics

Safety Integrity Level Claim Limit	SIL CL	2
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Component	PFH _b [1/h]
Input, external, single channel	< 4.0 x 10 ⁻⁹
Input, external, dual channel	< 5.0 x 10 ⁻¹⁰
Logic	< 1.0 x 10 ⁻⁷
Output, external, single channel	< 2.0 x 10 ⁻⁸
Output, external, dual channel	< 1.0 x 10 ⁻⁹

Lifetime: 20 years

Technical data									
Test standards and regulations									
CE mark	<table border="1"> <tr> <td>EN IEC 62061</td> <td>Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems</td> </tr> <tr> <td>EN 61000-6-2</td> <td>Electromagnetic compatibility (EMC)</td> </tr> <tr> <td>EN 61000-6-4</td> <td>Electromagnetic compatibility (EMC) Emission</td> </tr> <tr> <td>EN 61010</td> <td>Safety requirements for electrical equipment for measurement, control and laboratory use</td> </tr> </table>	EN IEC 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems	EN 61000-6-2	Electromagnetic compatibility (EMC)	EN 61000-6-4	Electromagnetic compatibility (EMC) Emission	EN 61010	Safety requirements for electrical equipment for measurement, control and laboratory use
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EN 61000-6-4	Electromagnetic compatibility (EMC) Emission								
EN 61010	Safety requirements for electrical equipment for measurement, control and laboratory use								
E1 mark	<table border="1"> <tr> <td>UN/ECE-R10</td> <td>Noise emission Noise immunity with 100 V/m</td> </tr> </table>	UN/ECE-R10	Noise emission Noise immunity with 100 V/m						
UN/ECE-R10	Noise emission Noise immunity with 100 V/m								
Electrical tests	<table border="1"> <tr> <td>ISO 7637-2</td> <td>Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state A (data valid for the 24 V system) Pulse 4, severity level: III; function state A (data valid for the 12 V system)</td> </tr> </table>	ISO 7637-2	Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state A (data valid for the 24 V system) Pulse 4, severity level: III; function state A (data valid for the 12 V system)						
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Climatic tests	<table border="1"> <tr> <td>EN 60068-2-30</td> <td>Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6</td> </tr> <tr> <td>EN 60068-2-78</td> <td>Damp heat, steady state Test temperature 40°C / 93% RH, test duration: 21 days</td> </tr> <tr> <td>EN 60068-2-52</td> <td>Salt spray test Severity level 3 (vehicle)</td> </tr> </table>	EN 60068-2-30	Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6	EN 60068-2-78	Damp heat, steady state Test temperature 40°C / 93% RH, test duration: 21 days	EN 60068-2-52	Salt spray test Severity level 3 (vehicle)		
EN 60068-2-30	Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6								
EN 60068-2-78	Damp heat, steady state Test temperature 40°C / 93% RH, test duration: 21 days								
EN 60068-2-52	Salt spray test Severity level 3 (vehicle)								
Mechanical tests	<table border="1"> <tr> <td>ISO 16750-3</td> <td>Test VII; vibration, random Mounting location: vehicle body</td> </tr> <tr> <td>EN 60068-2-6</td> <td>Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis</td> </tr> <tr> <td>ISO 16750-3</td> <td>Bump 30 g/6 ms; 24,000 shocks</td> </tr> </table>	ISO 16750-3	Test VII; vibration, random Mounting location: vehicle body	EN 60068-2-6	Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis	ISO 16750-3	Bump 30 g/6 ms; 24,000 shocks		
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ISO 16750-3	Bump 30 g/6 ms; 24,000 shocks								
Safety-related tests	<table border="1"> <tr> <td>IEC 61508</td> <td>parts 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems</td> </tr> <tr> <td>EN 62061</td> <td>Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems</td> </tr> </table>	IEC 61508	parts 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems	EN 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems				
IEC 61508	parts 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems								
EN 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems								
Chemical resistance	<table border="1"> <tr> <td>ISO 16750-5</td> <td>AA, BA, BD, CC, DB, DC, DD, Only one chemical permitted at a time</td> </tr> </table>	ISO 16750-5	AA, BA, BD, CC, DB, DC, DD, Only one chemical permitted at a time						
ISO 16750-5	AA, BA, BD, CC, DB, DC, DD, Only one chemical permitted at a time								

ST A and ST B / input characteristics

ST A: **ST B:**
IN0100...0103 **IN1100...1103**
IN0200...0203 **IN1600...1603**
IN0600...0603
IN0700...0703
**Multifunction inputs analogue/
digital
(IN MULTIFUNCTION-A)**

Current input 0 ... 20 mA (A)

Voltage input 0...10 V (A)

Voltage input 0...32 V (A)

Voltage input ratiometric (A)

Digital input (B_L)
(default)

ST A: **ST B:**
IN0000...0003 **IN1000...1003**
IN0500...0503 **IN1500...1503**

**Digital inputs, frequency
measurement
(IN FREQUENCY-B)**

Frequency input (FRQ_{L/H})

Resolution	12 bits
Input frequency	< 330 Hz
Measuring ranges	0...10 V, 0...32 V, 0...20 mA, ratiometric, binary low side
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Input resistance	298 Ω
Range diagnostics min./max.	0 mA / 20 mA (default)
Accuracy	± 1.5 % FS

Input resistance	67.6 kΩ
Range diagnostics min./max.	0 V / 10 V (default)
Accuracy	± 1 % FS

Input resistance	51.0 kΩ
Range diagnostics min./max.	0 V / 32 V (default)
Accuracy	± 1 % FS

Input resistance	51.0 kΩ
Range diagnostics min./max.	0 ‰ / 1000 ‰ (default)
Accuracy	± 1 % FS

Input resistance	9.5 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)
Accuracy	± 1 % FS

Resolution	12 bits
------------	---------

Input resistance	10 kΩ
Input frequency	≤ 30 kHz
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy	± 10 μs

ST A and ST B / input characteristics

Digital input (B_{L/H})
(default: B_L)

Input resistance	10 kΩ
Input frequency	< 330 Hz
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L / B _H	± 1 % FS / ± 3 % FS
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

ST A:

IN0400...0401

IN0900...0901

**Digital / resistor inputs
(IN RESISTOR-B)**

Resolution	12 bits
Input frequency	< 330 Hz
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Digital input (B_L)
(default)

Input resistance	3.2 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L	± 1 % FS
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

Resistor input (R)

Measuring current	< 2.0 mA
Measuring range	0.016...30 kΩ
Accuracy	± 2 % FS: 0.016...3 kΩ ± 5 % FS: 3...15 kΩ ± 10 % FS: 15...30 kΩ
Range diagnostics min./max.	0 Ω / 31 kΩ (default)

ST B:

IN1200... 1203

IN1700... 1703

**Digital inputs
(IN DIGITAL-A)**

Resolution	12 bits
Input frequency	< 330 Hz
Impedance	≤ 10 kΩ
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Digital input (B_L)

Input resistance	10 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L	± 1 % FS
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

ST A and ST B / input characteristics

ST A: IN0300... 0301
IN0800... 0801

ST B: IN1300... 1303

Digital inputs 2-wire sensor (IN DIGITAL-B)

Digital input (B_L)

RESET-COM

Abbreviations

Resolution	12 bits
Input frequency	< 330 Hz
Impedance	≤ 3.2 kΩ
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Input resistance	3.2 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L	± 1 % FS
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

Switch-on level	> 0,7 VBB ₃₀
Switch-off level	< 0,3 VBB ₃₀
Accuracy	± 5 % FS

Observe the notes on the configuration of the inputs/outputs!

- A analogue
- B_H binary high side (CSO)
- B_L binary low side (CSI)
- FRQ_{L/H} frequency/pulse inputs configurable low side (CSI) / high side (CSO)
- PWM_H pulse width modulation high side (CSO)
- PWM_L pulse width modulation low side (CSI)
- PWM_I pulse width modulation current-controlled
- R resistor input
- VBB_{0...3} supply output group
- VBB₃₀ supply controller

ST A and ST B / output characteristics

ST A: **ST B:**
OUT0006...0007 **OUT0306...0307**
OUT0106...0107
OUT0206...0207
Digital / PWM outputs
4.0 A, H-bridge
(OUT PWM-40-BRIDGE-A)

Digital output (B_H)
(default)

Digital output (B_L)

PWM output (PWM_H)

PWM output (PWM_L)

Current-controlled output (PWM_I)

Switching current	0.025...4 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND according to the programming manual detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Switching voltage	8...32 V DC
Range diagnostics min./max.	0 A / 4 A (default)

Functions	as H-bridge
-----------	-------------

Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 4 A (default)

Output frequency	20...500 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...4 A
Setting resolution	1 mA
Control resolution	2 mA
Load resistance	≥ 3 Ω (at 12 V DC) ≥ 6 Ω (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 4 A (default)

ST A and ST B / output characteristics

ST A: **ST B:**
OUT0008 **OUT0308**
OUT0108
OUT0208
Digital / PWM outputs 4.0 A
(OUT PWM-40-A)

Digital output (B_H)
(default)

PWM output (PWM_H)

Current-controlled output (PWM_I)

Switching voltage	8...32 V DC
Switching current	0.025...4 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 4 A (default)
-----------------------------	---------------------

Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 4 A (default)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...4 A
Setting resolution	1 mA
Control resolution	2 mA
Load resistance	≥ 3 Ω (at 12 V DC) ≥ 6 Ω (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 4 A (default)

ST A: **ST B:**
OUT0000 **OUT0300**
OUT0002 **OUT0302**
OUT0004 **OUT0304**
OUT0100
OUT0102
OUT0104
OUT0200
OUT0202
OUT0204

Digital / PWM outputs 2.5 A
(OUT PWM-25-A)

Digital output (B_H)
(default)

PWM output (PWM_H)

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 2.5 A (default)
-----------------------------	-----------------------

Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A and ST B / output characteristics

Current-controlled output (PWM_I)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...2.5 A
Setting resolution	1 mA (at 20...250 Hz)
Control resolution	2 mA
Load resistance	≥ 4.8 Ω / (at 12 V DC) ≥ 9.6 Ω / (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A:
OUT0001
OUT0003
OUT0005
OUT0101
OUT0103
OUT0105
OUT0201
OUT0203
OUT0205

ST B:
OUT0301
OUT0303
OUT0305

Digital outputs 2.5 A
(OUT PWM-25-B)

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	5 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Digital output (B_H)
(default)

Range diagnostics min./max.	0 A / 2.5 A (default)
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PWM output (PWM_H)

Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ FS (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A:
OUT3000
Sensor supply
(OUT SUPPLY-A)

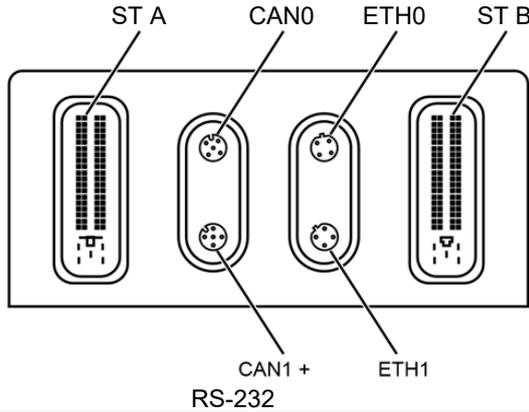
For sensors and joysticks
0 V / 5 V, 400 mA / 10 V, 200 mA, accuracy ± 5 %
Minimum current 10 mA
Short-circuit proof and overload protected

ST A and ST B / output characteristics

ST A: OUT3001 Analogue outputs (OUT VOLTAGE-A)	<table border="1"> <tr> <td>Current rating</td> <td>< 5 mA</td> </tr> <tr> <td>Output voltage</td> <td>0...10 V</td> </tr> <tr> <td>Accuracy</td> <td>± 5 % FS</td> </tr> <tr> <td>Step response time 10...90 %</td> <td>< 1.8 ms</td> </tr> </table>	Current rating	< 5 mA	Output voltage	0...10 V	Accuracy	± 5 % FS	Step response time 10...90 %	< 1.8 ms
Current rating	< 5 mA								
Output voltage	0...10 V								
Accuracy	± 5 % FS								
Step response time 10...90 %	< 1.8 ms								
Output groups VBB_{0...3}									
Load current per output group	$\leq 12 \text{ A}$								
Internal semiconductor switches	One switch in series of 9 semiconductor outputs each Forced controlling by means of hardware and additional controlling by means of user program								
Short-circuit strength to GND	Outputs are switched off via the output driver								
Abbreviations	<p> A analogue B_H binary high side (CSO) B_L binary low side (CSI) PWM_H pulse-width modulation high side (CSO) PWM_L pulse-width modulation low side (CSI) PWM_I pulse-width modulation current-controlled VBB_{0...3} supply output group VBB₃₀ supply controller </p>								

Technical data

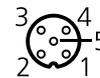
Connectors



CAN0

M12 socket, 5 poles, A-coded

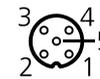
- 1: not used
- 2: not used
- 3: GND_COM
- 4: CAN0_H
- 5: CAN0_L



CAN1 + RS-232

M12 socket, 5 poles, A-coded

- 1: RS-232_TxD
- 2: RS-232_RxD
- 3: GND_COM
- 4: CAN1_H
- 5: CAN1_L



ETH0 / ETH1

M12 socket, 4 poles, D-coded

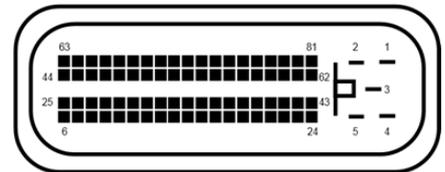
- 1: TxD+
- 2: RxD+
- 3: TxD-
- 4: RxD-



ST A

AMP, 81 poles, A-coded

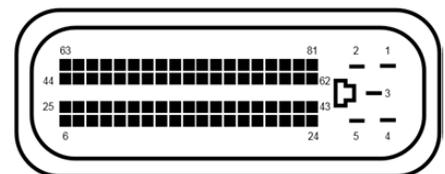
- 1-81: see wiring
- ST A



ST B

AMP, 81 poles, B-coded

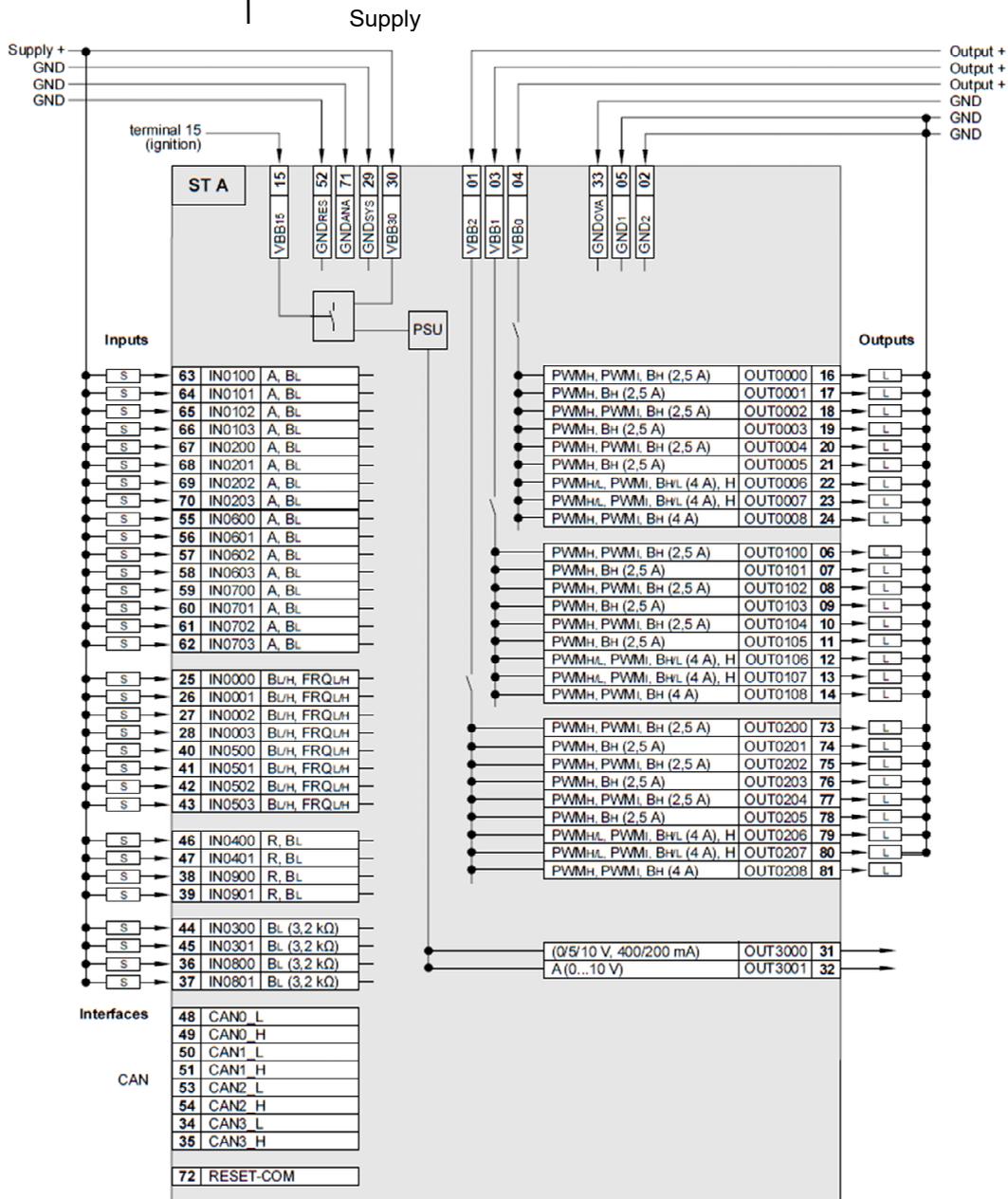
- 1-81: see wiring
- ST B



Technical data

Wiring

ST A



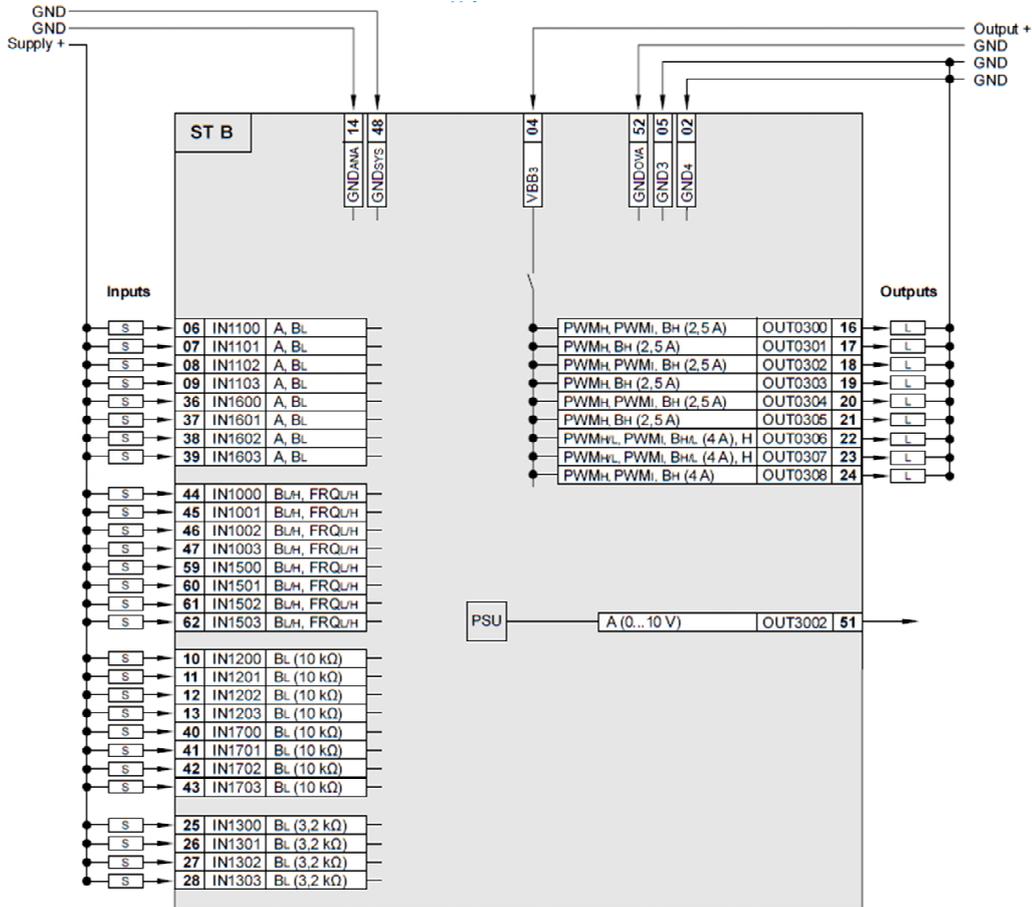
Abbreviations

- A analogue
- BH binary high side (CSO)
- BL binary low side (CSI)
- FRQL/H frequency/pulse inputs configurable low side (CSI) / high side (CSO)
- H H-bridge function
- PSU power supply for the system
- PWMH pulse-width modulation high side (CSO)
- PWML pulse-width modulation low side (CSI)
- PWMI pulse-width modulation current-controlled
- R resistor input
- VBB0...2 supply output group
- VBB30 supply controller

Technical data

Wiring

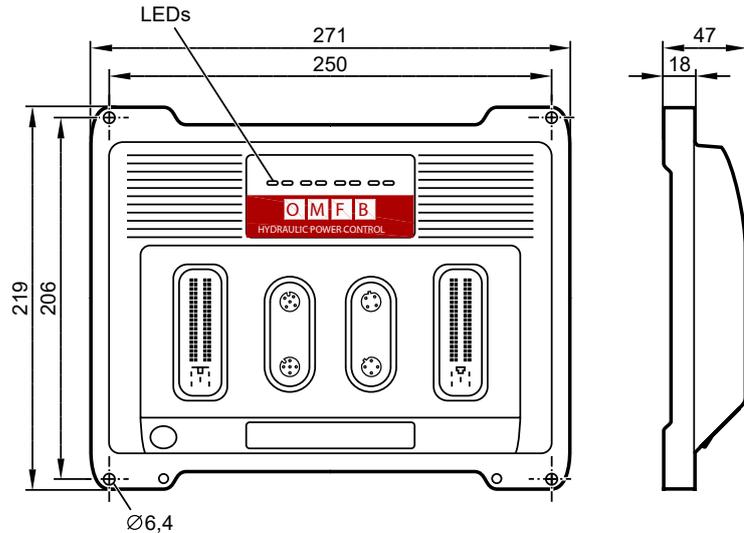
ST B



Abbreviations

- A analogue
- BH binary high side (CSO)
- Bl binary low side (CSI)
- FRQL/H frequency/pulse inputs configurable low side (CSI) / high side (CSO)
- H H-bridge function
- PSU power supply for the system
- PWMH pulse-width modulation high side (CSO)
- PWML pulse-width modulation low side (CSI)
- PWMI pulse-width modulation current-controlled
- R resistor input
- VBB0...2 supply output group
- VBB30 supply controller

IEC 61508:2010 SIL 2
IEC 62061:2005 + A1:2012 +
A2:2015 SIL CL 2
if used as safety controller
Suited for requirements up to:
PL d (ISO 13849-1:2015)
AgPL d (ISO 25119:2018,
DIN EN 16590:2014)
32-bit CPU TriCore processor
124 inputs/outputs
4 CAN interfaces
Ethernet interface
CODESYS 3.5
8...32 V DC



Technical data	Controller as black box system for the implementation of a central or decentralised system design
Mechanical data	
Housing	closed, screened metal housing with screw fixing
Dimensions (H x W x D)	219 x 271 x 47 mm
Installation	fixing with 4 M6 screws
Connection	2 x connector 81 poles, locked, mechanical reverse polarity and reversal protection type Tyco / AMP contacts AMP-Junior-Timer, crimp connection 0.5/0.75/2.5 mm ² 2 x M12 connector 4 poles, D-coded 2 x M12 connector 5 poles, A-coded shield connection Ø 4 mm for self-tapping screw
Weight	1.6 kg
Housing/storage temperature	- 40...85 °C / - 40...85 °C
Max. perm. relative humidity	90 % (not condensing)
Height above sea level	max. 3000 m
Degree of soiling	2
Protection rating	IP 65 / IP 67 (for inserted connectors with individually sealed cores and inserted M12 connectors/sealing caps)
Electrical data	
Input/output channels, total	124 (68 inputs / 56 outputs)
Inputs	configurable, with diagnostic capability 24 x A (0...10/32 V, 0...20 mA, ratiometric) / BL 16 x FR _Q L/H (≤ 30 kHz) / BL/H 4 x R (0.016...30 kOhm) / BL 16 x B _L (impedance ≤ 10 kOhm) 8 x B _L (impedance ≤ 3.2 kOhm)

Technical data	
Outputs	configurable, with diagnostic capability 12 x PWM _{H/L} / PWM _I / B _{H/L} (20...2000 Hz, 4.0 A, H-bridge) 6 x PWM _H / PWM _I / B _H (20...2000 Hz, 4.0 A) 18 x PWM _H / PWM _I / B _H (20...2000 Hz, 2.5 A) 18 x PWM _H / B _H 2.5 A 2 x A (0...10 V)
Sensor supply	1 x 0/5/10 V, max. 2 W configurable
	For the number of inputs/outputs and configuration options also see the wiring diagrams
Operating voltage	8...32 V DC
Overvoltage	36 V for t ≤ 10 s
Reverse polarity protection	yes, in case of supply via the on-board system (battery)
Power consumption VBB ₃₀	8 W
CAN interfaces 0...3	CAN interface 2.0 A/B, ISO 11898
Baud rate	20 kbit/s...1 Mbit/s (default 250 kbit/s)
Communication profile	CANopen, CiA DS 301 V4.2, CiA DS 401 V1.4 / SAE J 1939 / free protocol CANopen Safety for safe data transmission
Serial interface	RS-232
Baud rate	9.6...115.2 kbit/s (default 115.2 kbit/s)
Topology	point-to-point (max. 2 participants); master-slave connection
Ethernet interface	1 interface with integrated switch and 2 ports
Transmission rate	10/100 Mbit/s
Protocols	TCP/IP, UDP/IP, Modbus UDP
Processor	32-bit TriCore CPU Infineon AURIX™
Device monitoring	overvoltage and undervoltage monitoring watchdog function (extended safety monitoring to IEC 62061 and ISO13849) checksum test for program and system excess temperature monitoring
Process monitoring concept	second switch-off way per output group via semiconductor switch
Physical memory	flash: 9 Mbytes RAM: 2.7 Mbytes non-volatile memory: 10 kBytes
Memory allocation	Memory can be allocated for safe and non-safe applications see programming manual
Software/programming	
Programming system	CODESYS version 3.5 with SIL 2 extension (IEC 61131-3)
Indicators	
Status LED	2 x two-colour LED (R/G) for SYS0 and SYS1
Ethernet LED	2 x LED (G) for ETH0 and ETH1
Application LED	4 x three-colour LED (R/G/B) for APP0, APP1, APP2 and APP3, programmable

Technical data

Operating states system

LED SYS0		LED SYS1		System state
Colour	State	Colour	State	
–	off	–	off	no operating voltage
green	5 Hz	–	off	no operating system loaded
red	on	–	off	hardware error (fatal error+)
red	on	red	on	system error (fatal error)
green/ yellow	2 Hz	green/ yellow	2 Hz	update

Operating states PLC/application

LED	Colour	Status	Description	
SYS0	green	on	Standard PLC	no application
		2 Hz		run
	red	10Hz		error application (serious error)
	yellow	2 Hz		debug run
		on		debug stop
SYS1	green	on	Safety PLC	no application
		2 Hz		run
	red	10Hz		error application (serious error)
	yellow	2 Hz		debug run
		on		debug stop
ETH0	green	flashing	data transmission Ethernet	
		on	Ethernet connection ok, no data transfer	
ETH1	green	flashing	data transmission Ethernet	
		on	Ethernet connection ok, no data transfer	
APP0	red	on	status display of the application, freely	
...	green	on	status display of the application, freely	
APP3	blue	on	status display of the application, freely	

Safety-related characteristics

Safety Integrity Level Claim Limit	SIL CL	2
------------------------------------	--------	---

Component	PFH _D [1/h]
Input, external, single channel	< 4.0 x 10 ⁻⁹
Input, external, dual channel	< 5.0 x 10 ⁻¹⁰
Logic	< 1.0 x 10 ⁻⁷
Output, external, single channel	< 2.0 x 10 ⁻⁸
Output, external, dual channel	< 1.0 x 10 ⁻⁹

Lifetime: 20 years

Technical data									
Test standards and regulations									
CE mark	<table border="1"> <tr> <td>EN IEC 62061</td> <td>Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems</td> </tr> <tr> <td>EN 61000-6-2</td> <td>Electromagnetic compatibility (EMC)</td> </tr> <tr> <td>EN 61000-6-4</td> <td>Electromagnetic compatibility (EMC) Emission</td> </tr> <tr> <td>EN 61010</td> <td>Safety requirements for electrical equipment for measurement, control and laboratory use</td> </tr> </table>	EN IEC 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems	EN 61000-6-2	Electromagnetic compatibility (EMC)	EN 61000-6-4	Electromagnetic compatibility (EMC) Emission	EN 61010	Safety requirements for electrical equipment for measurement, control and laboratory use
EN IEC 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems								
EN 61000-6-2	Electromagnetic compatibility (EMC)								
EN 61000-6-4	Electromagnetic compatibility (EMC) Emission								
EN 61010	Safety requirements for electrical equipment for measurement, control and laboratory use								
E1 mark	<table border="1"> <tr> <td>UN/ECE-R10</td> <td>Noise emission Noise immunity with 100 V/m</td> </tr> </table>	UN/ECE-R10	Noise emission Noise immunity with 100 V/m						
UN/ECE-R10	Noise emission Noise immunity with 100 V/m								
Electrical tests	<table border="1"> <tr> <td>ISO 7637-2</td> <td> Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state A (data valid for the 24 V system) Pulse 4, severity level: III; function state A (data valid for the 12 V system) </td> </tr> </table>	ISO 7637-2	Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state A (data valid for the 24 V system) Pulse 4, severity level: III; function state A (data valid for the 12 V system)						
ISO 7637-2	Pulse 1, severity level: IV; function state C Pulse 2a, severity level: IV; function state A Pulse 2b, severity level: IV; function state C Pulse 3a, severity level: IV; function state A Pulse 3b, severity level: IV; function state A Pulse 4, severity level: IV; function state A Pulse 5, severity level: III; function state A (data valid for the 24 V system) Pulse 4, severity level: III; function state A (data valid for the 12 V system)								
Climatic tests	<table border="1"> <tr> <td>EN 60068-2-30</td> <td>Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6</td> </tr> <tr> <td>EN 60068-2-78</td> <td>Damp heat, steady state Test temperature 40°C / 93% RH, test duration: 21 days</td> </tr> <tr> <td>EN 60068-2-52</td> <td>Salt spray test Severity level 3 (vehicle)</td> </tr> </table>	EN 60068-2-30	Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6	EN 60068-2-78	Damp heat, steady state Test temperature 40°C / 93% RH, test duration: 21 days	EN 60068-2-52	Salt spray test Severity level 3 (vehicle)		
EN 60068-2-30	Damp heat, cyclic Upper temperature 55 °C, number of cycles: 6								
EN 60068-2-78	Damp heat, steady state Test temperature 40°C / 93% RH, test duration: 21 days								
EN 60068-2-52	Salt spray test Severity level 3 (vehicle)								
Mechanical tests	<table border="1"> <tr> <td>ISO 16750-3</td> <td>Test VII; vibration, random Mounting location: vehicle body</td> </tr> <tr> <td>EN 60068-2-6</td> <td>Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis</td> </tr> <tr> <td>ISO 16750-3</td> <td>Bump 30 g/6 ms; 24,000 shocks</td> </tr> </table>	ISO 16750-3	Test VII; vibration, random Mounting location: vehicle body	EN 60068-2-6	Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis	ISO 16750-3	Bump 30 g/6 ms; 24,000 shocks		
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EN 60068-2-6	Vibration, sinusoidal 10...500 Hz; 0.72 mm/10 g; 10 cycles/axis								
ISO 16750-3	Bump 30 g/6 ms; 24,000 shocks								
Safety-related tests	<table border="1"> <tr> <td>IEC 61508</td> <td>parts 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems</td> </tr> <tr> <td>EN 62061</td> <td>Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems</td> </tr> </table>	IEC 61508	parts 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems	EN 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems				
IEC 61508	parts 1-7 Functional safety of electrical/electronic/programmable electronic safety-related systems								
EN 62061	Safety of machinery - Functional safety of electrical, electronic and programmable safety-related control systems								
Chemical resistance	<table border="1"> <tr> <td>ISO 16750-5</td> <td>AA, BA, BD, CC, DB, DC, DD, Only one chemical permitted at a time</td> </tr> </table>	ISO 16750-5	AA, BA, BD, CC, DB, DC, DD, Only one chemical permitted at a time						
ISO 16750-5	AA, BA, BD, CC, DB, DC, DD, Only one chemical permitted at a time								

ST A and ST B / input characteristics

ST A:	ST B:		
IN0100...0103	IN1100...1103	Resolution	12 bits
IN0200...0203	IN1600...1603	Input frequency	< 330 Hz
IN0600...0603		Measuring ranges	0...10 V, 0...32 V, 0...20 mA, ratiometric, binary low side
IN0700...0703		Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break
Multifunction inputs analogue / digital (IN MULTIFUNCTION-A)			
Current input 0 ... 20 mA (A)		Input resistance	298 Ω
		Range diagnostics min./max.	0 mA / 20 mA (default)
		Accuracy	± 1.5 % FS
Voltage input 0...10 V (A)		Input resistance	67.6 kΩ
		Range diagnostics min./max.	0 V / 10 V (default)
		Accuracy	± 1 % FS
Voltage input 0...32 V (A)		Input resistance	51.0 kΩ
		Range diagnostics min./max.	0 V / 32 V (default)
		Accuracy	± 1 % FS
Voltage input ratiometric (A)		Input resistance	51.0 kΩ
		Range diagnostics min./max.	0 ‰ / 1000 ‰ (default)
		Accuracy	± 1 % FS
Digital input (B _L) (default)		Input resistance	9.5 kΩ
		Switch-on level	> 0.7 VBB ₃₀
		Switch-off level	< 0.3 VBB ₃₀
		Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)
		Accuracy	± 1 % FS
ST A:		Resolution	
ST B:		12 bits	
IN0000...0003	IN1000...1003		
IN0500...0503	IN1500...1503		
Digital inputs, frequency measurement (IN FREQUENCY-B)			
Frequency input (FRQ _{LH})		Input resistance	10 kΩ
		Input frequency	≤ 30 kHz
		Switch-on level	> 0.7 VBB ₃₀
		Switch-off level	< 0.3 VBB ₃₀
		Accuracy	± 10 μs

ST A and ST B / input characteristics

Digital input (B_{L/H})
(default: B_L)

Input resistance	10 kΩ
Input frequency	< 330 Hz
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L / B _H	± 1 % FS / ± 3 % FS
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

ST A:

IN0400...0401
IN0900...0901

Digital / resistor inputs
(IN RESISTOR-B)

Resolution	12 bits
Input frequency	< 330 Hz
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Digital input (B_L)
(default)

Input resistance	3.2 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L	± 1 % FS
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

Resistor input (R)

Measuring current	< 2.0 mA
Measuring range	0.016...30 kΩ
Accuracy	± 2 % FS: 0.016...3 kΩ ± 5 % FS: 3...15 kΩ ± 10 % FS: 15...30 kΩ
Range diagnostics min./max.	0 Ω / 31 kΩ (default)

ST B:

IN1200... 1203
IN1700... 1703

Digital inputs
(IN DIGITAL-A)

Resolution	12 bits
Input frequency	< 330 Hz
Impedance	≤ 10 kΩ
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Digital input (B_L)

Input resistance	10 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L	± 1 % FS
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

ST A and ST B / input characteristics

ST A: IN0300... 0301
ST B: IN1300... 1303
IN0800... 0801

Digital inputs 2-wire sensor (IN DIGITAL-B)

Digital input (B_L)

RESET-COM

Abbreviations

Resolution	12 bits
Input frequency	< 330 Hz
Impedance	≤ 3.2 kΩ
Range diagnostics	configurable minimum and maximum values for the measuring range to detect short circuit to VBB and short circuit to GND / wire break

Input resistance	3.2 kΩ
Switch-on level	> 0.7 VBB ₃₀
Switch-off level	< 0.3 VBB ₃₀
Accuracy B _L	± 1 % FS
Range diagnostics min./max.	1 V / 0.95 VBB ₃₀ (default)

Switch-on level	> 0,7 VBB ₃₀
Switch-off level	< 0,3 VBB ₃₀
Accuracy	± 5 % FS

Observe the notes on the configuration of the inputs/outputs!

- A analogue
- B_H binary high side (CSO)
- B_L binary low side (CSI)
- FRQ_{L/H} frequency/pulse inputs configurable low side (CSI) / high side (CSO)
- PWM_H pulse width modulation high side (CSO)
- PWM_L pulse width modulation low side (CSI)
- PWM_I pulse width modulation current-controlled
- R resistor input
- VBB_{0...3} supply output group
- VBB₃₀ supply controller

ST A and ST B / output characteristics

ST A:	ST B:		
OUT0006...0007	OUT0306...0307	Switching current	0.025...4 A
OUT0106...0107	OUT0406...0407	Protective circuit for inductive loads	integrated
OUT0206...0207	OUT0506...0507	Accuracy current feedback	1 % FS
Digital / PWM outputs		Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
4.0 A, H-bridge		Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND according to the programming manual
(OUT PWM-40-BRIDGE-A)			detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V
Digital output (B _H) (default)		Switching voltage	8...32 V DC
Digital output (B _L)		Range diagnostics min./max.	0 A / 4 A (default)
PWM output (PWW _H)		Functions	as H-bridge
PWM output (PWW _L)		Output frequency	20...2000 Hz (per channel)
Current-controlled output (PWW _I)		Pulse/pause ratio	1...1000 ‰ (adjustable via software)
		Resolution	1 ‰ (at 20...250 Hz)
		Range diagnostics min./max.	0 A / 4 A (default)
		Output frequency	20...500 Hz (per channel)
		Pulse/pause ratio	1...1000 ‰ (adjustable via software)
		Resolution	1 ‰ (at 20...250 Hz)
		Output frequency	20...2000 Hz (per channel)
		Control range	0.05...4 A
		Setting resolution	1 mA
		Control resolution	2 mA
		Load resistance	$\geq 3 \Omega$ (at 12 V DC) $\geq 6 \Omega$ (at 24 V DC)
		Accuracy	± 1.5 % FS (for inductive loads)
		Range diagnostics min./max.	0 A / 4 A (default)

ST A and ST B / output characteristics

ST A:	ST B:
OUT0008	OUT0308
OUT0108	OUT0408
OUT0208	OUT0508
Digital / PWM outputs 4.0 A (OUT PWM-40-A)	
Digital output (B _H) (default)	
PWM output (PWM _H)	
Current-controlled output (PWM _I)	

Switching voltage	8...32 V DC
Switching current	0.025...4 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 4 A (default)
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Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 4 A (default)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...4 A
Setting resolution	1 mA
Control resolution	2 mA
Load resistance	≥ 3 Ω (at 12 V DC) ≥ 6 Ω (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 4 A (default)

ST A:	ST B:
OUT0000	OUT0300
OUT0002	OUT0302
OUT0004	OUT0304
OUT0100	OUT0400
OUT0102	OUT0402
OUT0104	OUT0404
OUT0200	OUT0500
OUT0202	OUT0502
OUT0204	OUT0504
Digital / PWM outputs 2.5 A (OUT PWM-25-A)	
Digital output (B _H) (default)	
PWM output (PWM _H)	

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	1 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Range diagnostics min./max.	0 A / 2.5 A (default)
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Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A and ST B / output characteristics

Current-controlled output (PWM_i)

Output frequency	20...2000 Hz (per channel)
Control range	0.05...2.5 A
Setting resolution	1 mA (at 20...250 Hz)
Control resolution	2 mA
Load resistance	≥ 4.8 Ω / (at 12 V DC) ≥ 9.6 Ω / (at 24 V DC)
Accuracy	± 1.5 % FS (for inductive loads)
Range diagnostics min./max.	0 A / 2.5 A (default)

ST A:	ST B:
OUT0001	OUT0301
OUT0003	OUT0303
OUT0005	OUT0305
OUT0101	OUT0401
OUT0103	OUT0403
OUT0105	OUT0405
OUT0201	OUT0501
OUT0203	OUT0503
OUT0205	OUT0505

**Digital outputs 2.5 A
(OUT PWM-25-B)**

Switching voltage	8...32 V DC
Switching current	0.025...2.5 A
Protective circuit for inductive loads	integrated
Accuracy current feedback	5 % FS
Diagnostics current feedback	configurable minimum and maximum values to detect short circuit and wire break
Diagnostics status feedback	detection of short circuit to VBB and short circuit to GND detection TRUE: ≥ 3 V detection FALSE: ≤ 1 V

Digital output (B_H)
(default)

Range diagnostics min./max.	0 A / 2.5 A (default)
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PWM output (PWM_H)

Output frequency	20...2000 Hz (per channel)
Pulse/pause ratio	1...1000 ‰ (adjustable via software)
Resolution	1 ‰ FS (at 20...250 Hz)
Range diagnostics min./max.	0 A / 2.5 A (default)

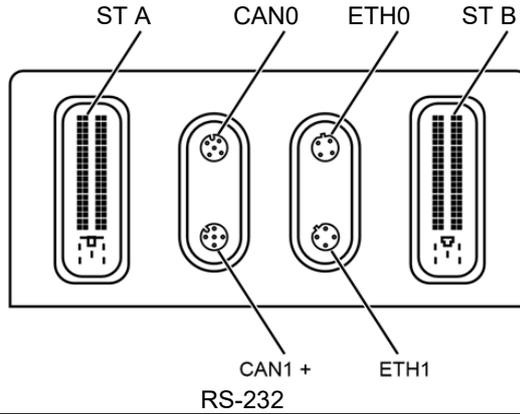
ST A and ST B / output characteristics

ST A: OUT3000 Sensor supply (OUT SUPPLY-A)
ST A: ST B: OUT3001 OUT3002 Analogue outputs (OUT VOLTAGE-A)
Output groups VBB_{0...3}
Load current per output group Internal semiconductor switches
Short-circuit strength to GND
Abbreviations

For sensors and joysticks 0 V / 5 V, 400 mA / 10 V, 200 mA, accuracy ± 5 % Minimum current 10 mA Short-circuit proof and overload protected									
<table border="1"> <tr> <td>Current rating</td> <td>< 5 mA</td> </tr> <tr> <td>Output voltage</td> <td>0...10 V</td> </tr> <tr> <td>Accuracy</td> <td>± 5 % FS</td> </tr> <tr> <td>Step response time 10...90 %</td> <td>< 1.8 ms</td> </tr> </table>	Current rating	< 5 mA	Output voltage	0...10 V	Accuracy	± 5 % FS	Step response time 10...90 %	< 1.8 ms	
Current rating	< 5 mA								
Output voltage	0...10 V								
Accuracy	± 5 % FS								
Step response time 10...90 %	< 1.8 ms								
≤ 12 A									
One switch in series of 9 semiconductor outputs each Forced controlling by means of hardware and additional controlling by means of user program									
<table border="1"> <tr> <td>Switching current</td> <td>0.1...12 A</td> </tr> <tr> <td>Current diagnostics excessive current)</td> <td>> 12 A</td> </tr> </table>	Switching current	0.1...12 A	Current diagnostics excessive current)	> 12 A					
Switching current	0.1...12 A								
Current diagnostics excessive current)	> 12 A								
Outputs are switched off via the output driver									
A analogue B _H binary high side (CSO) B _L binary low side (CSI) PWM _H pulse-width modulation high side (CSO) PWM _L pulse-width modulation low side (CSI) PWM _I pulse-width modulation current-controlled VBB _{0...3} supply output group VBB ₃₀ supply controller									

Technical data

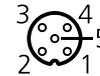
Connectors



CAN0

M12 socket, 5 poles, A-coded

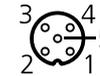
- 1: not used
- 2: not used
- 3: GND_COM
- 4: CAN0_H
- 5: CAN0_L



CAN1 + RS-232

M12 socket, 5 poles, A-coded

- 1: RS-232_TxD
- 2: RS-232_RxD
- 3: GND_COM
- 4: CAN1_H
- 5: CAN1_L



ETH0 / ETH1

M12 socket, 4 poles, D-coded

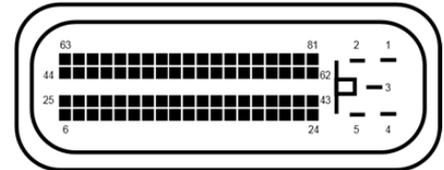
- 1: TxD+
- 2: RxD+
- 3: TxD-
- 4: RxD-



ST A

AMP, 81 poles, A-coded

1-81: see wiring
ST A



ST B

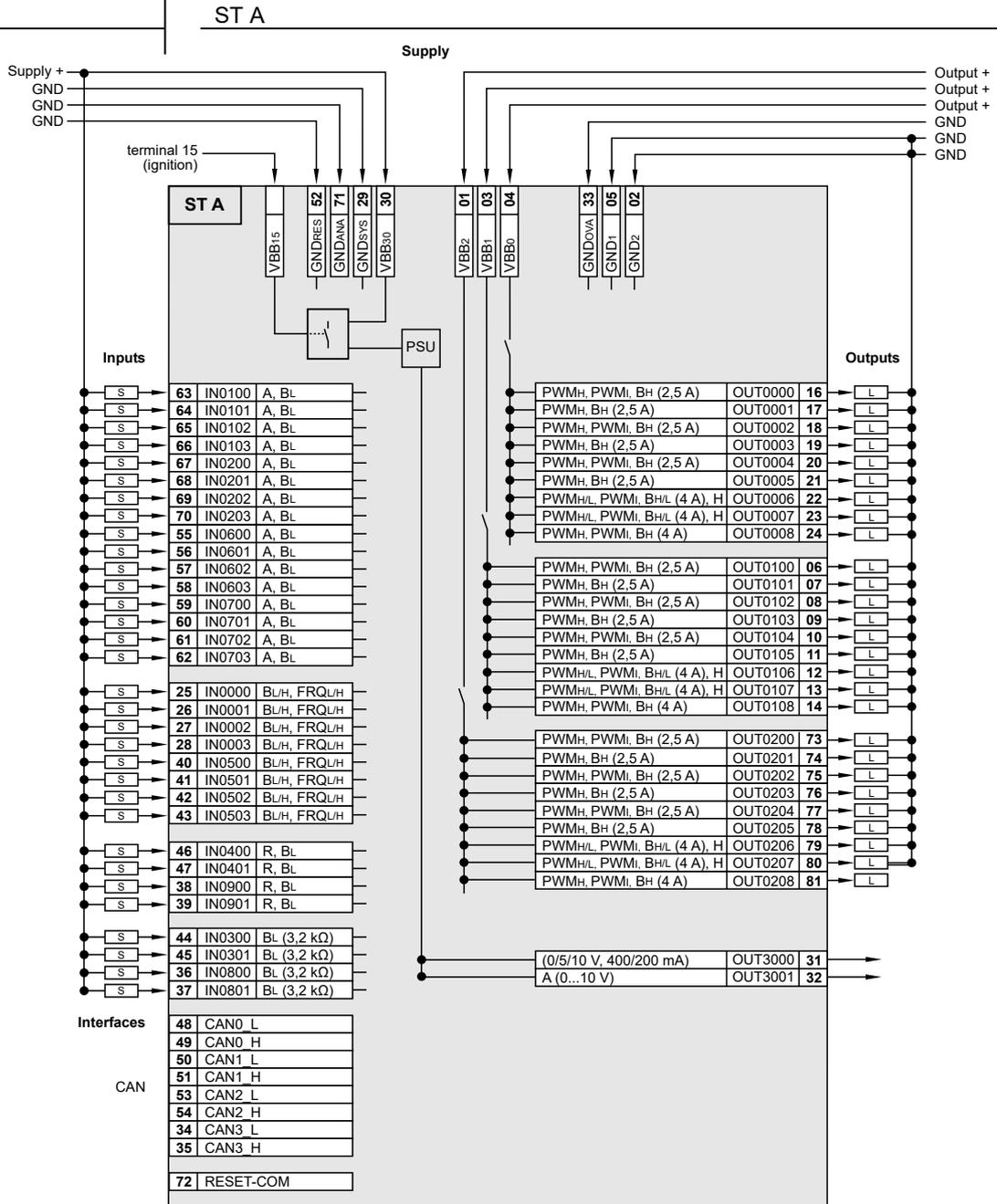
AMP, 81 poles, B-coded

1-81: see wiring
ST B



Technical data

Wiring



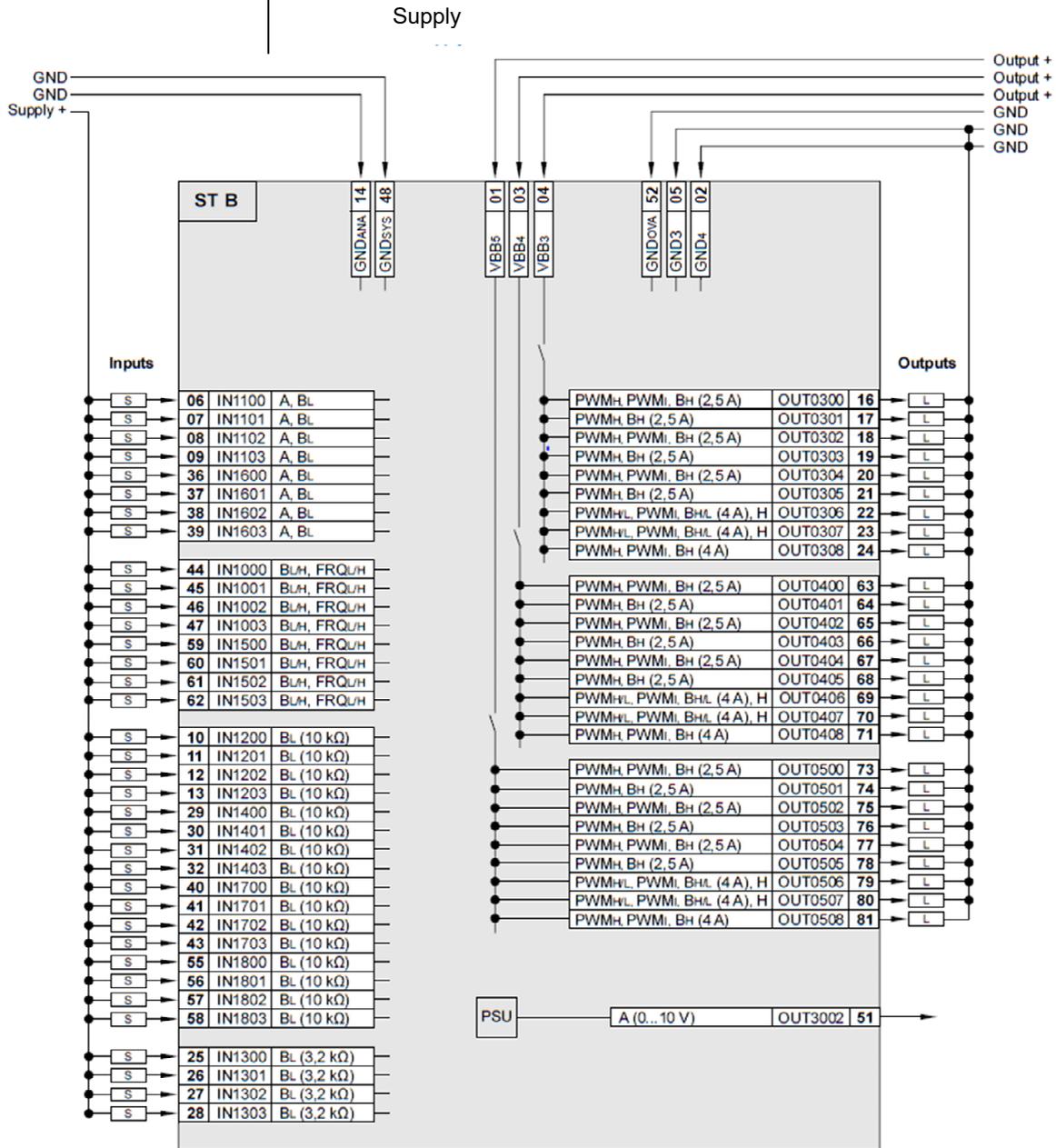
Abbreviations

A	analogue
BH	binary high side (CSO)
BL	binary low side (CSI)
FRQL/H	frequency/pulse inputs configurable low side (CSI) / high side (CSO)
H	H-bridge function
PSU	power supply for the system
PWMH	pulse-width modulation high side (CSO)
PWML	pulse-width modulation low side (CSI)
PWMI	pulse-width modulation current-controlled
R	resistor input
VBB0...2	supply output group
VBB30	supply controller

Technical data

Wiring

ST B



Abbreviations

A	analogue
BH	binary high side (CSO)
BL	binary low side (CSI)
FRQL/H	frequency/pulse inputs configurable low side (CSI) / high side (CSO)
H	H-bridge function
PSU	power supply for the system
PWMH	pulse-width modulation high side (CSO)
PWML	pulse-width modulation low side (CSI)
PWMI	pulse-width modulation current-controlled
R	resistor input
VBB0...2	supply output group
VBB30	supply controller