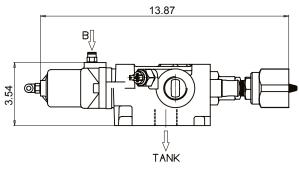


Proportional pneumatic tipping valve suitable for large oil flow applications especially designed for heavy-duty tipper bodies/semi-trailers with two different working pressures which can be selected pneumatically. Operated by proportional cab control.

Open center hydraulic scheme according to CE standards.

- Built-in check valve and dual pressure adjustable relief valve (pilot type).
- Nodular cast-iron body for pressure up to 5801 psi.
- Either Chassis or tank mounting options.
- Mechanical Direct End-of-stroke.
- Predisposition for pressure signal switch.
- Galvanized body and nickel spool.
- Guaranteed for oil temperature range -25÷80 °C, viscosity range 12÷100 cSt and oil filtering 25 $\mu m.$

Dimensions

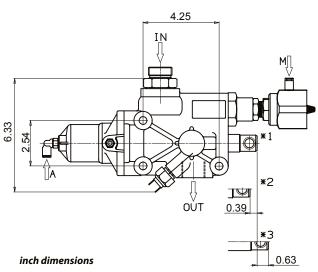


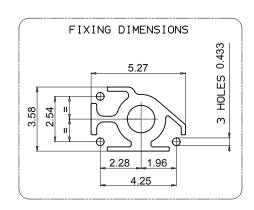
A= PROPORTIONAL LOWERING *1= REST POSITION

E= TIPPING *2= TIPPING

M= MEDIUM PRESSURE

*3= LOWERING

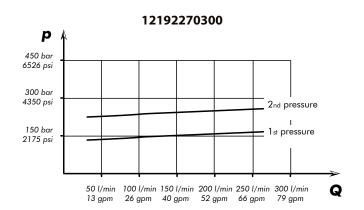


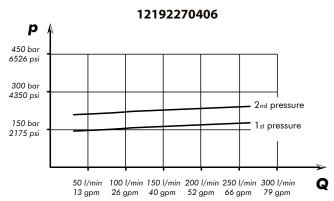


Technical features

| Tipping valve type | Order code | IN | TANK | OUT | Pressure values | | Flow | Weight |
|--------------------|-------------|-----------------|-----------------|---------|---|----------|----------|--------|
| | | ISO 228 | ISO 228 | ISO 228 | 1st | 2nd | | × |
| MODULAR 250 CE | 12192270300 | 1 5/16-12 UN-2A | 1 5/16-12 UN-2B | | 2030 psi | 3335 psi | | |
| | | | | | Standard setting of the 1st pressure is at <u>- 21 gpm.</u> | | 66 gpm | qı : |
| | | | | | 2 nd pressure value is set consequently. | | | |
| | 12192270406 | | | | 2200 psi | 3000 psi | oo gpiii | 15 |
| | | | | | Standard setting of the 1st pressure is at <u>- 25 gpm.</u> | | | |
| | | | | | 2 nd pressure value is set consequently. | | | |

p-Q operating curve for pressure relief valves



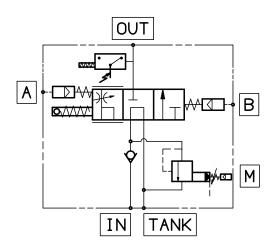


Tipping valve pressure drops

12 bar 174 psi 9 bar 130 psi 6 bar 87 psi 3 bar 43 psi 50 l/min 100 l/min 150 l/min 200 l/min 250 l/min 300 l/min 13 gpm 26 gpm 40 gpm 52 gpm 66 gpm 79 gpm

The graph refers to oil type ISO VG 46 a 50°

Functional diagram



Seal kit: 12190003305