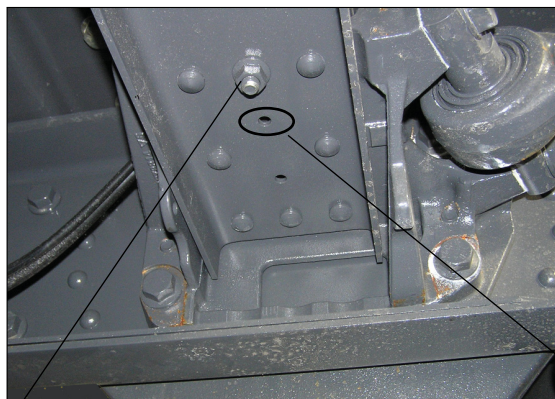


ISTRUZIONE DI MONTAGGIO PER KIT DAF PANNELLO DI SCARICO G 1 MODULAR 250 / HT-250 MOUNTING INSTRUCTIONS FOR G 1 RETURN PLATE DAF KIT MODULAR 250 / HT-250

CODICE KIT
KIT CODE

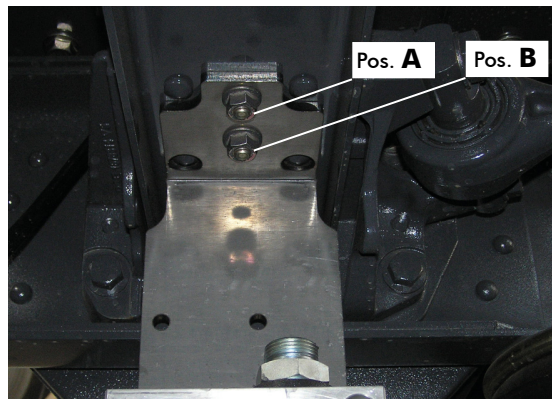
121-994-00735
121-994-00780

CONDIZIONE INIZIALE / START CONDITION



1 - Rimuovere la vite originale M12x40.
Remove the original M12x40 screw.

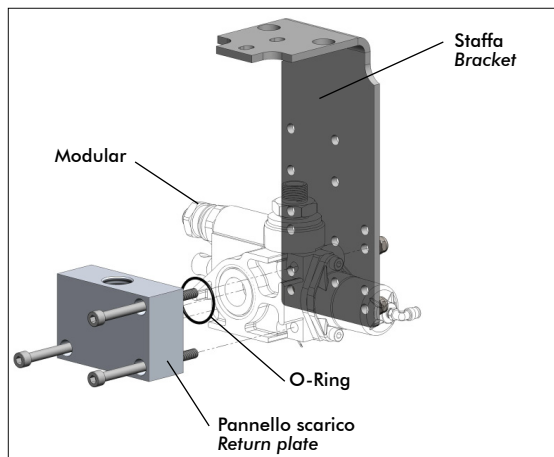
2 - Allargare il foro indicato, portandolo da Ø 9 originale a Ø 13.
Enlarge the marked hole from original size Ø 9 up to Ø 13.



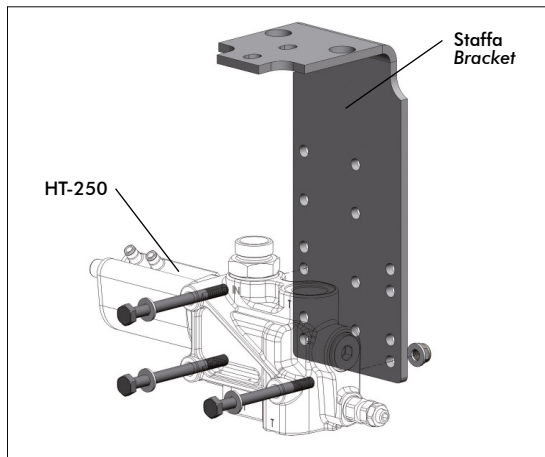
3 - Montare la staffa sul telaio utilizzando per la pos. **A** la vite M12x55 fornita nel kit e per la pos. **B**, la vite originale tolta in precedenza.

Fit the bracket on the chassis using the screw M12x55 supplied with the kit for position **A** and for position **B** you have to use the original screw removed before.

121-994-00735

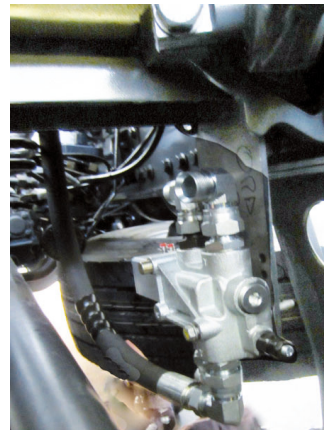
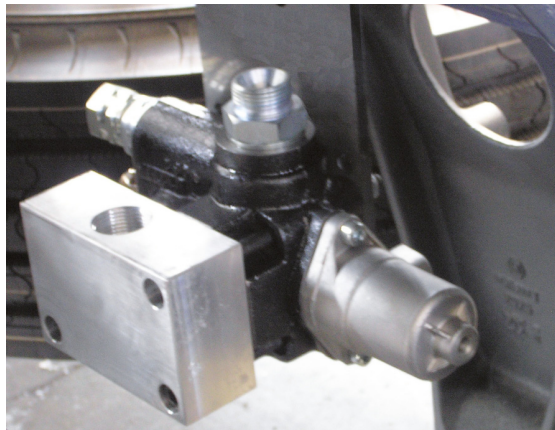


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4 - Montare il gruppo come indicato e serrare gradualmente le 3 viti fino a raggiungere una coppia di 50Nm.
Fit the assembly as per drawing attached and tight steadily the 3 screws up to 50Nm tightening torque.

ESEMPIO DI MONTAGGIO / MOUNTING EXAMPLE



ATTENZIONE: tutte le operazioni relative al montaggio, devono essere eseguite **IN SICUREZZA** secondo le norme vigenti.

ATTENTION: all the operations related to the assembling of these components have to be carried out in respect of the current **SAFETY** regulations in place.

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