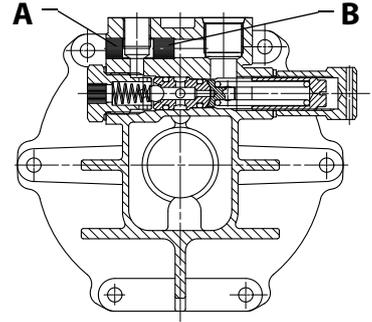
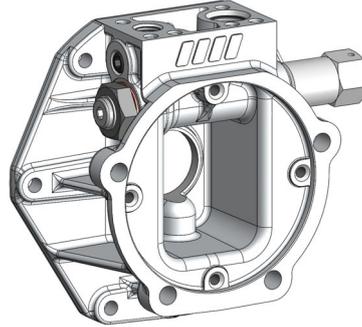
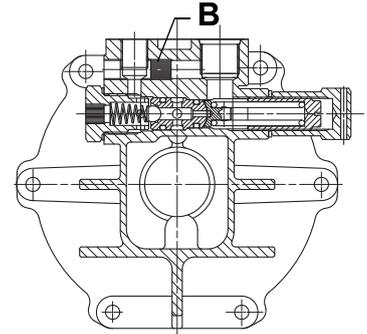
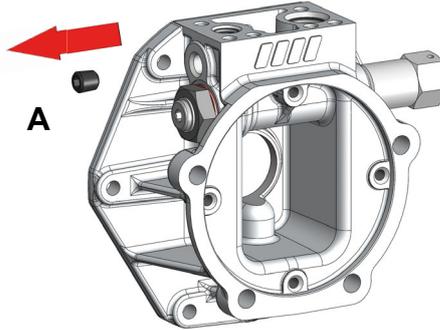


INSTRUCTIONS HOW TO CONVERT A DOUBLE ACTING
POWER UNIT INTO A SINGLE ACTING ONE
POWERPACK WITH STEEL TANK

STARTING SITUATION

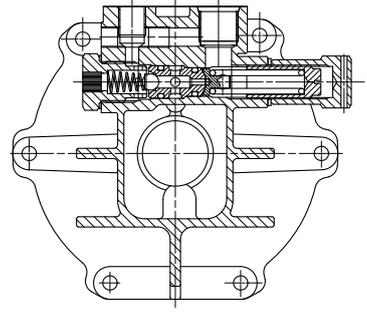
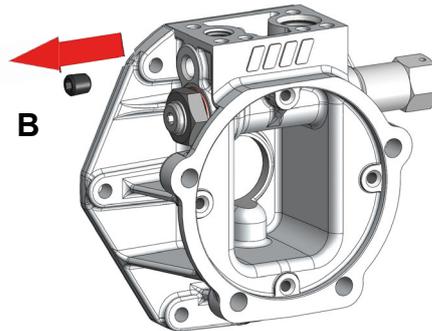


1



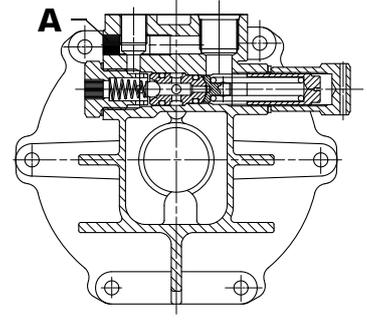
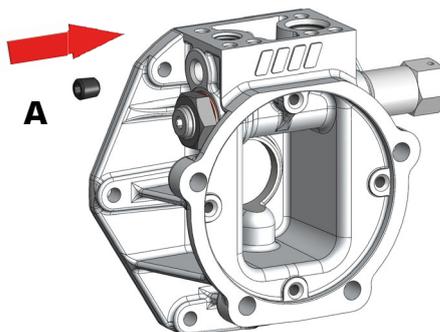
Remove the plug pos. **A**
ref. 50402010087.

2



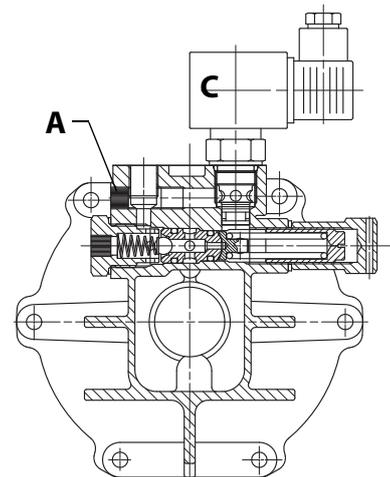
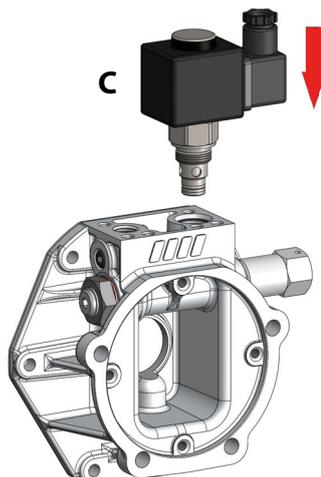
Remove and dispose the plug pos. **B**
ref. 50401410094.

3



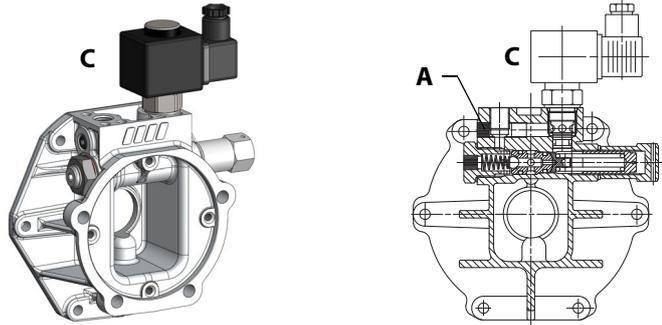
Re-fit the plug pos. **A**

4

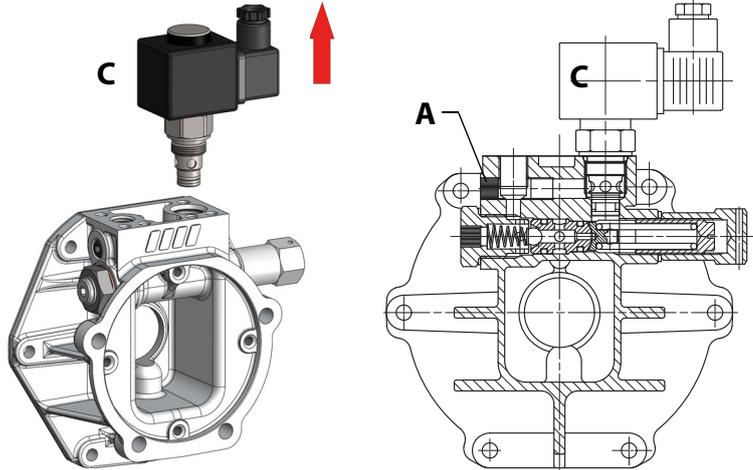


Fit the cartridge valve pos. **C** according
to voltage and type required.
The aluminium bell-housing is
now **SINGLE ACTING**

STARTING SITUATION

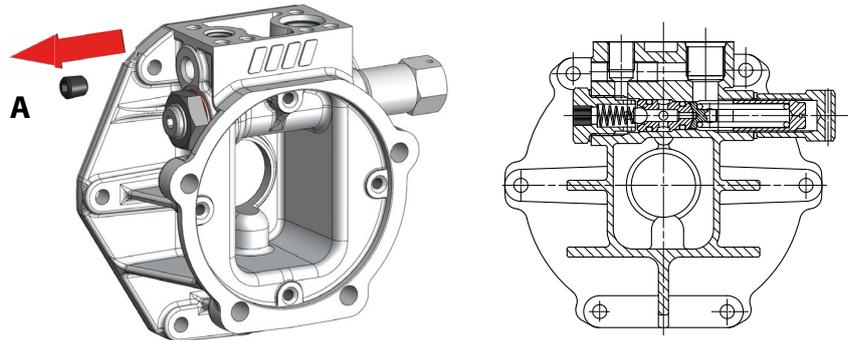


1



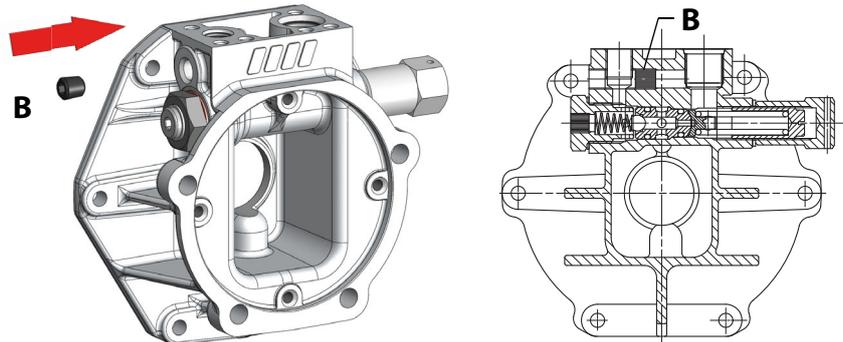
Remove the cartridge valve pos. **C**

2



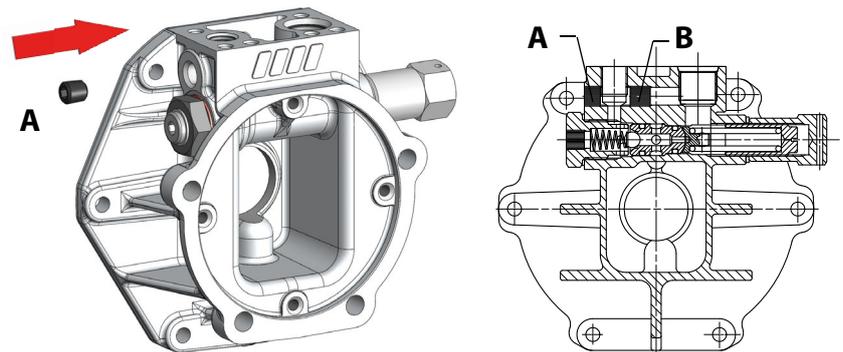
Remove the plug pos. **A**
ref. 50402010087

3

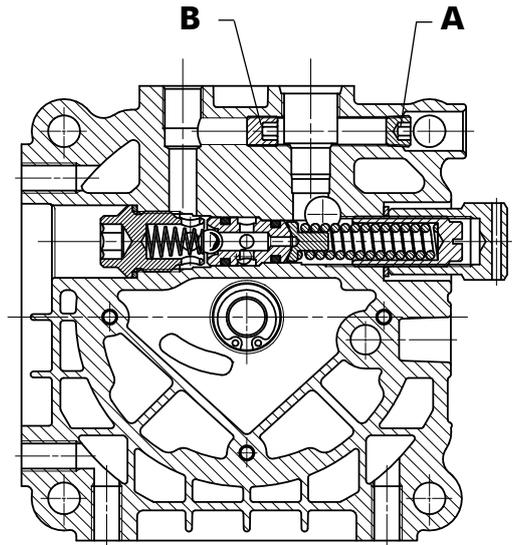
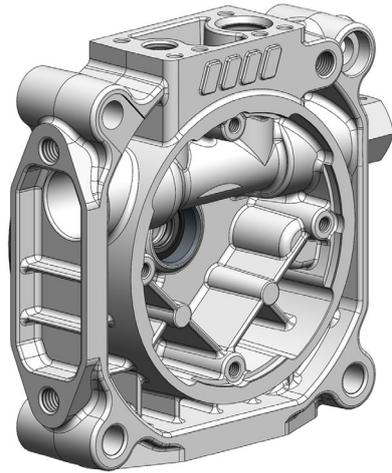


Screw-in the plug pos. **B**
ref. 50401410094
(to order) in the proper seat

4

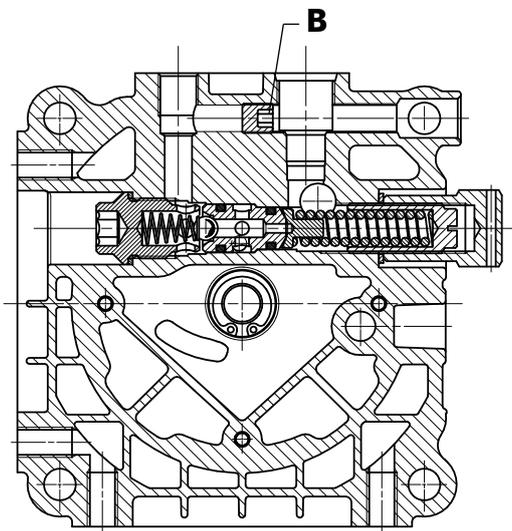
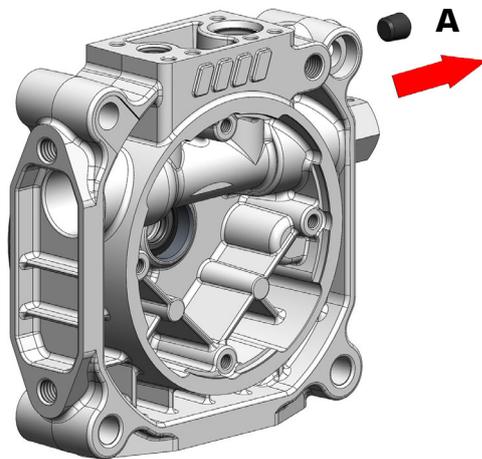


Re-fit the plug pos. **A**
The aluminium bell-housing is
now **DOUBLE ACTING**



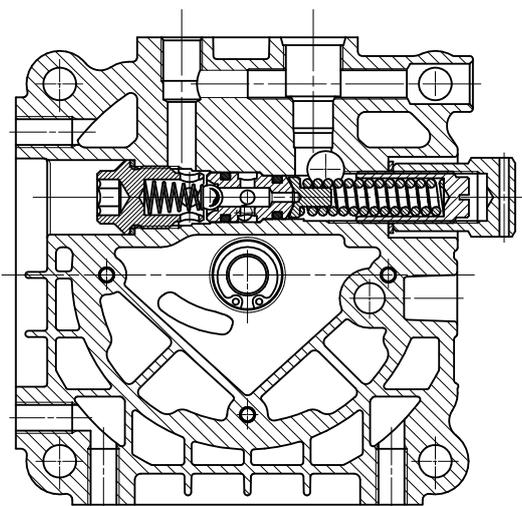
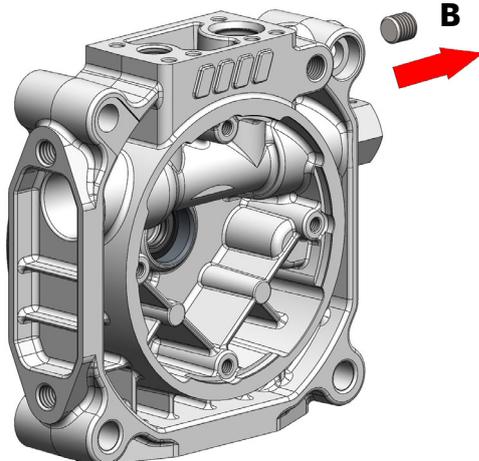
STARTING SITUATION

1

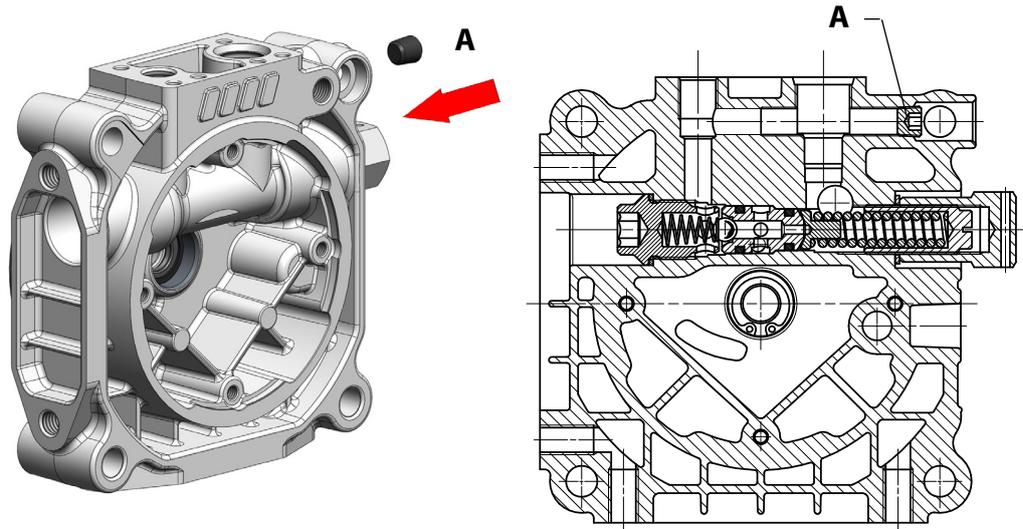
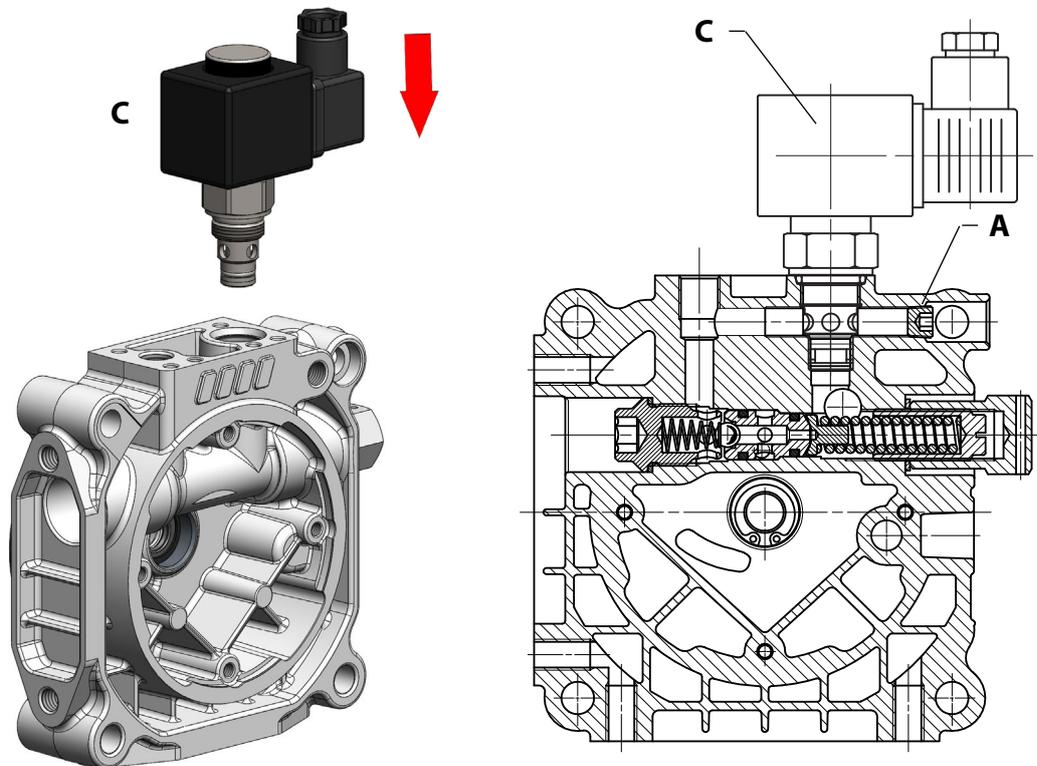


Remove the plug pos. **A** ref. 50402010087

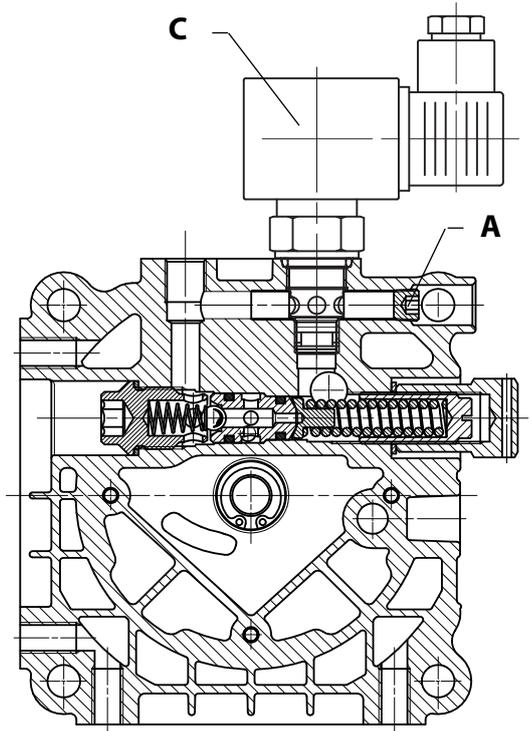
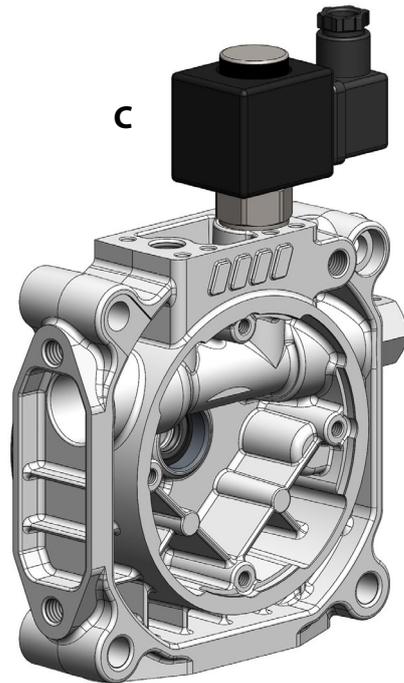
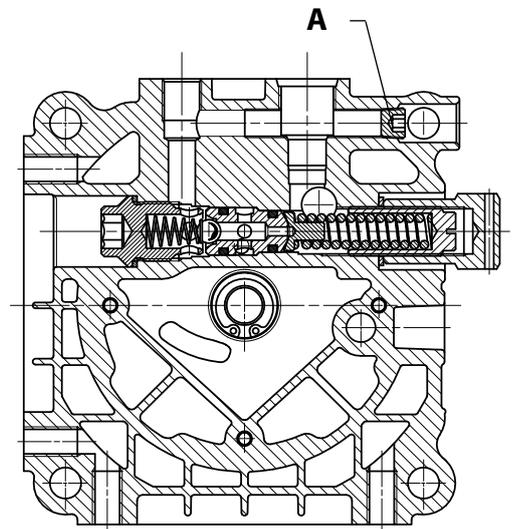
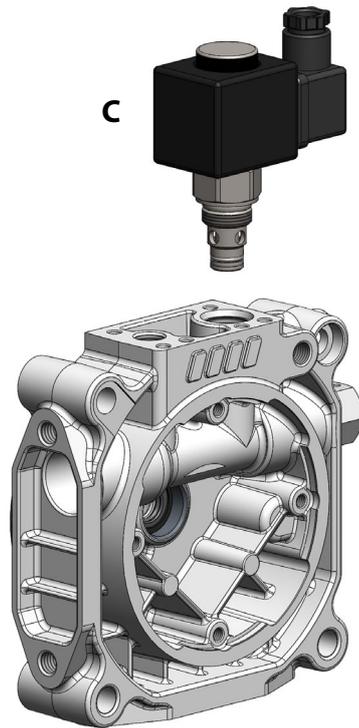
2

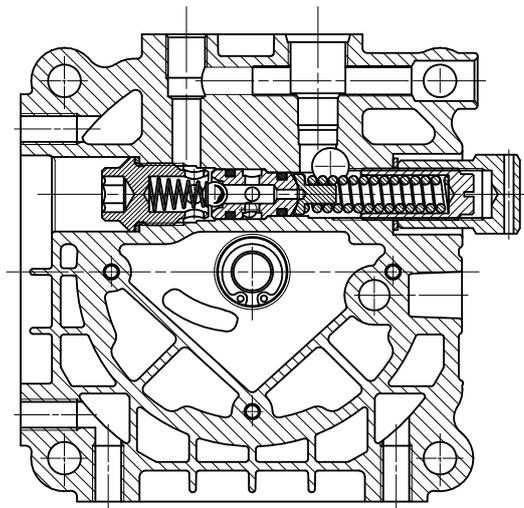
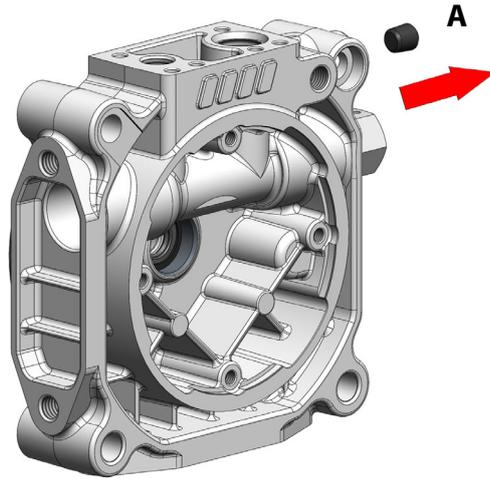


Remove and dispose the plug pos. **B**
ref. 50401410094

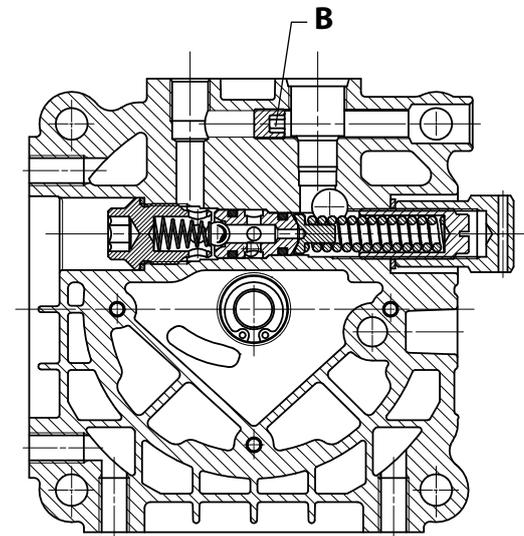
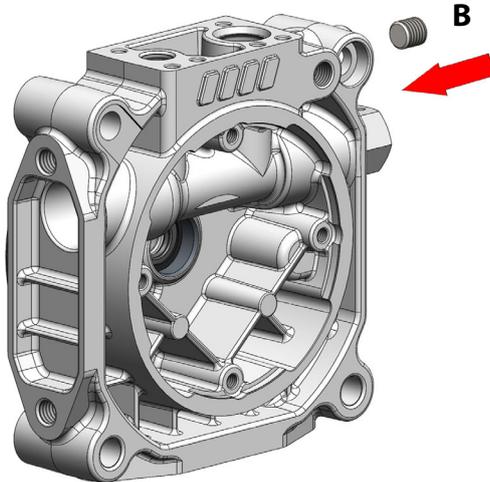
3Re-fit the plug pos. **A****4**

Fit the cartridge valve pos. **C** according
to voltage and type required
The aluminium bell-housing is
now **SINGLE ACTING**

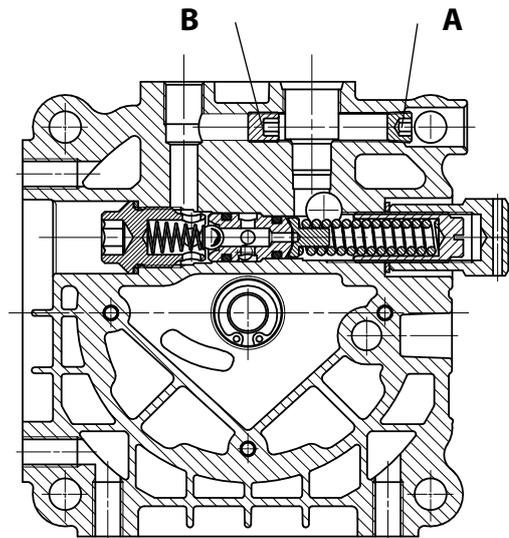
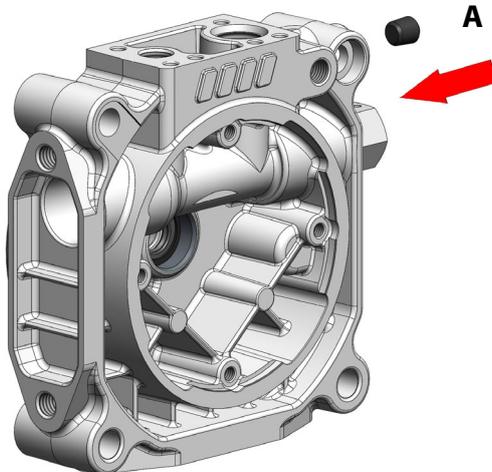
**STARTING SITUATION****1**Remove the cartridge valve pos. **C**

INSTRUCTIONS HOW TO CONVERT A SINGLE ACTING
POWER UNIT INTO A DOUBLE ACTING ONE**POWER PRO - KUBE**

Remove the plug pos. **A** ref. 50402010087



Screw-in the plug pos. **B**
ref. 50401410094
(to order) in the proper seat



Re-fit the plug pos. **A**
The aluminium bell-housing is
now **DOUBLE ACTING**