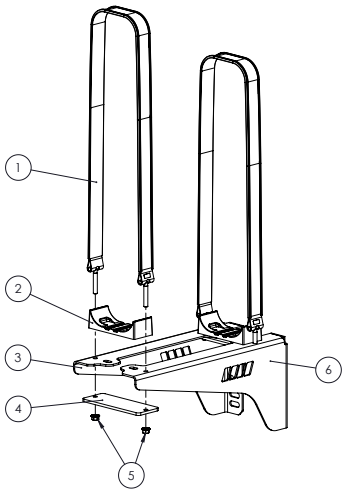
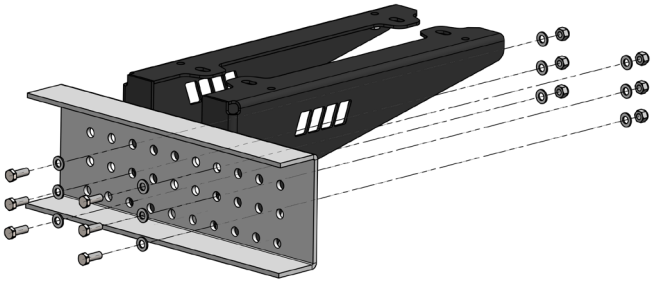
OMFB
TANKS DIVISION

Istruzione montaggio serbatoi
Tanks mounting instructions

135903BURX4

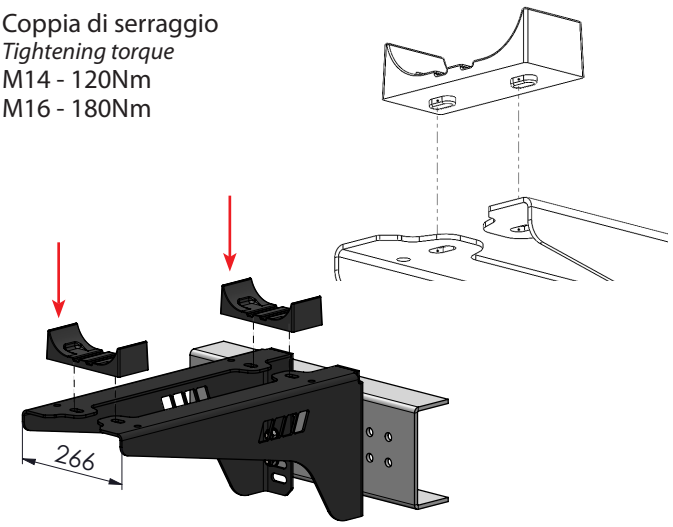
Pos.	Codice / *Code*	Descrizione	*Description*	Q.
1	135990BU2X0	Fascia inox fissaggio serbatoi	*Stainless steel straps for oil tank*	2
2	50620500304	Supporto antivibrante	*Protection support*	2
3	53800405681	Staffa fissaggio telaio	*Bracket*	1
4	53800405752	Staffa rinforzo	*Reinforcement bracket*	2
5	50500500148	Dado flangiato M12 CH19 H12	*Flanged nut M12 CH19 H12*	4
6	53800405690	Staffa fissaggio telaio	*Bracket*	1



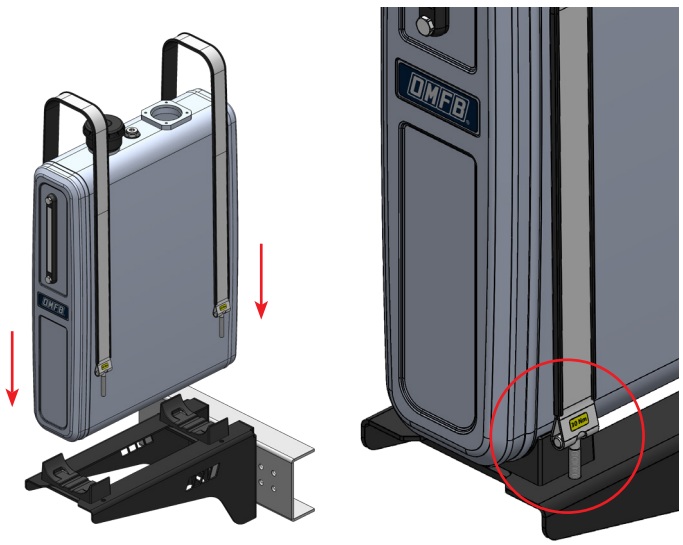


Montare le staffe al telaio con almeno 3 viti M14 o M16 senza serrare i dadi.
Mount the brackets to the chassis with 3 M14 or M16 screws without tightening the nuts.

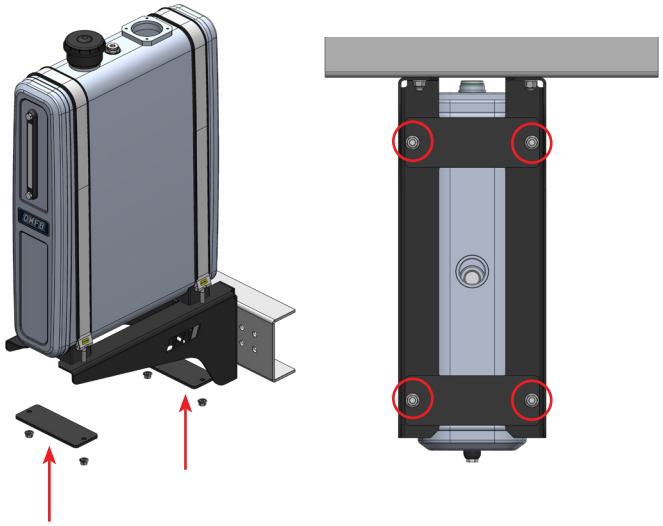
Coppia di serraggio
Tightening torque
M14 - 120Nm
M16 - 180Nm



Regolare la distanza delle staffe nella posizione corretta montando i supporti antivibranti e serrare le viti.
Adjust the distance of the brackets to the correct position by mounting the antivibration support and tighten the screws.



Appoggiare il serbatoio e le fasce di fissaggio ai supporti.
Place the tank and its straps on the brackets.



Posizionare le staffe di rinforzo e serrare completamente i 4 dadi a 30 Nm.
Place the renforcement straps below the brackets and tighten the 4 nuts with a 30Nm torque.